

# Manual

## Software L-LAS-TB-Scope V5.4

(PC software for Microsoft® Windows 10, Windows 7)

for laser line sensors of the *L-LAS-TB-...-AL* series



### Split version:

L-LAS-TB-6-AL  
L-LAS-TB-16-AL  
L-LAS-TB-28-AL  
L-LAS-TB-50-AL  
L-LAS-TB-75-AL  
L-LAS-TB-100-AL



### Fork type version:

L-LAS-TB-F-(6)-20/40-AL  
L-LAS-TB-F-(6)-40/40-AL  
L-LAS-TB-F-(16)-40/40-AL  
L-LAS-TB-F-(16)-100/100-AL

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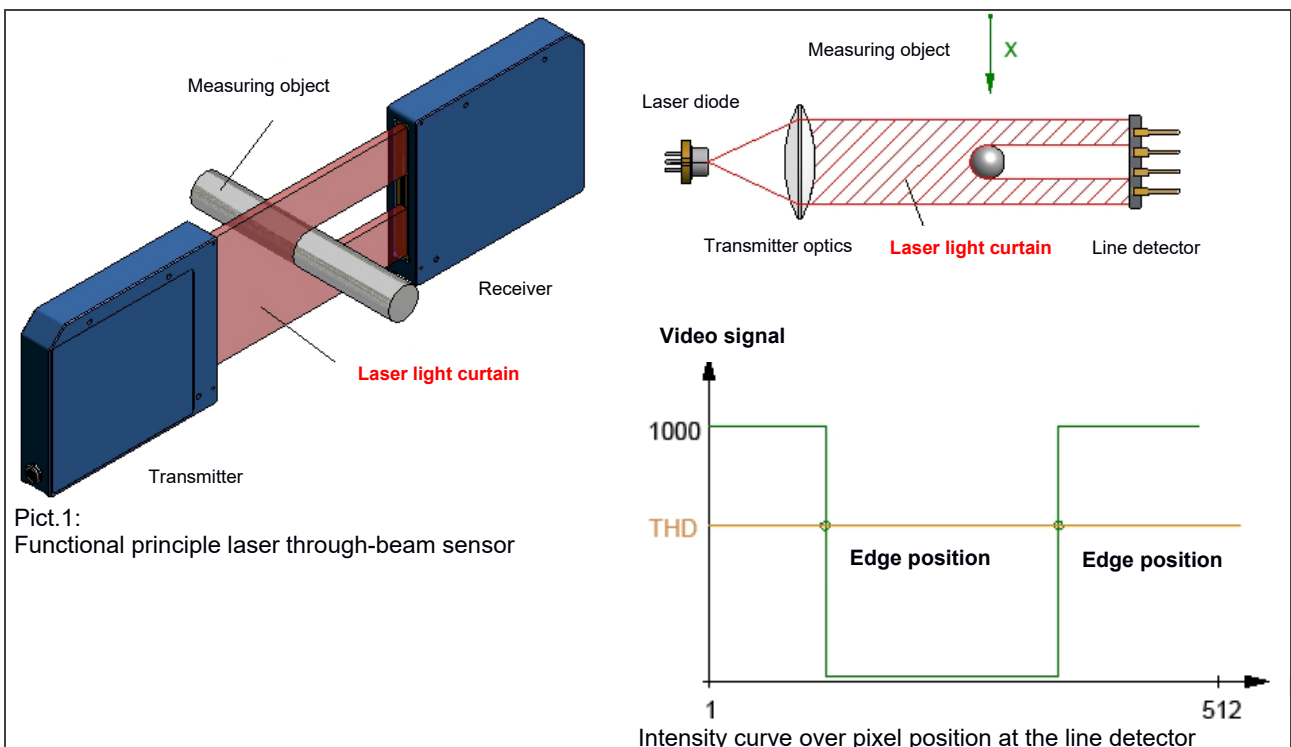
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# 1 Functional principle: L-LAS-TB-...-AL line sensor

## 1.1 Technical description

In the laser line sensors of the L-LAS-TB-...-AL series the laser beam of a laser diode ( $\lambda=670\text{nm}$ , 0,4mW max. opt. power, laser class 1) through suitable collimators and apertures is emitted from the optical transmitter unit as a laser line, i.e. as parallel laser light with homogeneous light distribution. In the optical receiver unit the laser line impinges on a CMOS line receiver. This CMOS line comprises many closely adjacent individual receiver elements (pixels) that are arranged in a line. The light quantity of each of these receiver elements that is collected during the integration time can be separately read out as an analog voltage (video signal) and, after performing analog digital conversion, can be stored in a data field as a digital value.

When there is a non-transparent measuring object in the laser line, the parallel laser light only illuminates those receiver elements (pixels) of the line that lie outside the shadow zone of the measuring object. As a result the pixels within the shadow zone give off a considerably lower analog voltage compared to the illuminated pixels (cf. pict. 1). By way of suitable software algorithms the areas of the shadow zones can be determined from the previously stored data field. Since the distance of the pixels on the line detector is known, the size and position of the measuring object can therefore be determined. The micro-controller of the L-LAS-TB-...-AL sensor can be parameterized through the serial RS232 interface by means of a Windows PC software. The sensor can be set to operate with different evaluation modes. Switching states are visualized by means of four LEDs (1x green, 1x yellow, and 2x red) that are integrated in the housing of the L-LAS-TB-...-AL sensor. The L-LAS-TB-...-AL control unit has three digital outputs (OUT0, OUT1, OUT2), the output polarity of which can be set with the software. Two digital inputs (IN0, IN1) make it possible to realize an external TEACH/RESET functionality and an external TRIGGER functionality through a PLC. In addition the control unit features a high-speed analog output (0 ... 10V) with 12-bit digital/analog resolution.


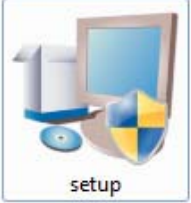


## 2 Installation of the *L-LAS-TB-Scope* software


Hardware requirements for successful installation of the *L-LAS-TB-Scope* software:

- 1GHz Pentium-compatible processor or better.
- CD-ROM or DVD-ROM drive
- Approx. 200 MByte of free hard disk space
- SVGA graphics card with at least 1024x768 pixel resolution and 256 colors or better.
- Windows® 7, Windows® 8 or Windows® 10 operating system
- Free serial RS232 interface or USB port with USB-RS/232 adaptor at the PC

Please install the *L-LAS-TB-Scope* software as described below:

1.	 CD-Laufwerk (D:)	Insert the installation CD-ROM in your CD-ROM drive. In our example we suppose that this is drive "D".
2.	 setup	<p>Start the Windows Explorer and in the folder tree of your CD-ROM drive go to the installation folder D:\Install\ .</p> <p>Then start the installation program by double-clicking on the SETUP.EXE symbol.</p> <p>As an alternative, software installation can also be started by clicking on <b>START-Run...</b> and then entering "D:\Install\setup.exe", which must be confirmed by pressing the <b>OK</b> button.</p>
3.		<p>During the installation process a new program group for the software is created in the Windows Program Manager. In this program group an icon for starting the software is created automatically. When installation is successfully completed the installation program displays a "Setup OK" message.</p>
4.		<p>The <i>L-LAS-TB-Scope</i> software can now be started by clicking on the respective icon in the newly created program group under:</p> <p>Start &gt;All Programs &gt; <i>L-LAS-TB-Scope V5.4</i></p> <div style="border: 1px solid black; background-color: #333; color: white; padding: 5px; margin: 5px 0;"> <div style="display: flex; justify-content: space-between; align-items: center;"> <div style="display: flex; align-items: center;"> <span>L-LAS-TB-ScopeV5.4</span> </div> <div style="font-size: small;">^</div> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <div style="display: flex; align-items: center;"> <span>L-LAS-TB-ScopeV5.4</span> </div> </div> </div>

Deinstallation of the *L-LAS-TB-Scope* software:

 <span style="color: green; font-weight: bold;">Programme und Funktionen</span>	<p>Please use the Windows® uninstall tool to remove the software.</p> <p>The Windows® uninstall tool can be found under <b>Start / Settings / Control Panel.</b></p>
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### 3 Control elements of the L-LAS-TB-Scope software

#### 3.1 Short description of the L-LAS-TB-Scope user interface



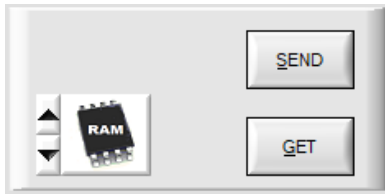
The L-LAS-TB-Scope user interface provides a great variety of functions:

- Visualization of measurement data in numeric and graphic output fields.
- Setting of the lighting source.
- Setting of the polarity of the digital switching outputs OUT0, OUT1, OUT2
- Selection of a suitable evaluation mode.
- Presetting of setpoint value and tolerance band.
- Saving of parameters to the RAM, EEPROM memory of the control unit, or to a configuration file on the hard disk of the PC.

- 1 Function fields for sending / reading the setting parameters (parameter transfer).
- 2 START / STOP Functional field for the RS232 data exchange to the sensor.
- 3 Displays the current operating status of the sensor (evaluation mode, output polarity, ...).
- 4 Tab row to switch between different tab graphic windows.
- 5 Graphic output (display of the measured value over time with teach value and tolerance band).
- 6 Numerical display elements (measuring frequency, number of edges, program number, ...).
- 7 Measured value display in [mm] and graphical representation of the measuring range.

**The following chapters provide explanations of the individual control elements of the L-LAS-TB-Scope software. Pressing the right mouse button on an individual element will call up a short help text.**

### 3.2 Control elements of the L-LAS-TB-Scope Software



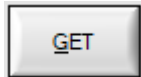
#### PARAMETER TRANSFER:

This group of function buttons is used for transferring parameters between the PC and the L-LAS-TB-...-AL control unit through the serial RS232 interface.



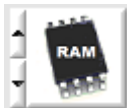
#### SEND:

When the SEND button is clicked, the parameters currently set on the user interface are transferred to the L-LAS-TB-...-AL control unit.



#### GET:

When the GET button is clicked, the setting parameters are transferred from the L-LAS-TB-...-AL control unit to the PC and are updated on the user interface.



**The source or the destination of the data transfer is defined by means of this selection function field:**

#### RAM:

The currently set parameters are written to the volatile RAM memory of the L-LAS-TB-...-AL control unit, or they are read from the RAM and transferred to the PC.



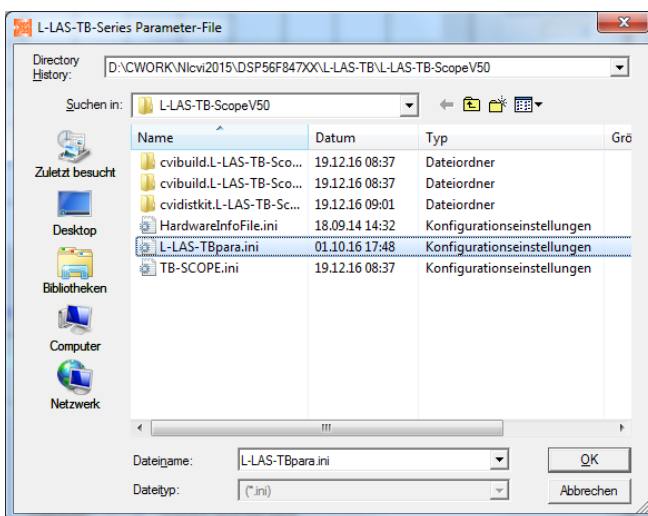
#### EEPROM:

The currently set parameters are written to the non-volatile EEPROM memory of the L-LAS-TB-...-AL control unit, or they are read from the EEPROM and transferred to the PC. Parameters that are saved in the EEPROM will not be lost when the power supply is turned off.



#### FILE:

When the FILE radio-button is selected, a click on the SEND/GET button opens a new file dialog on the user interface. The current parameters can be written to a freely selectable file on the hard disk of the PC, or parameters can be read from such a file.



#### FILE dialog window:

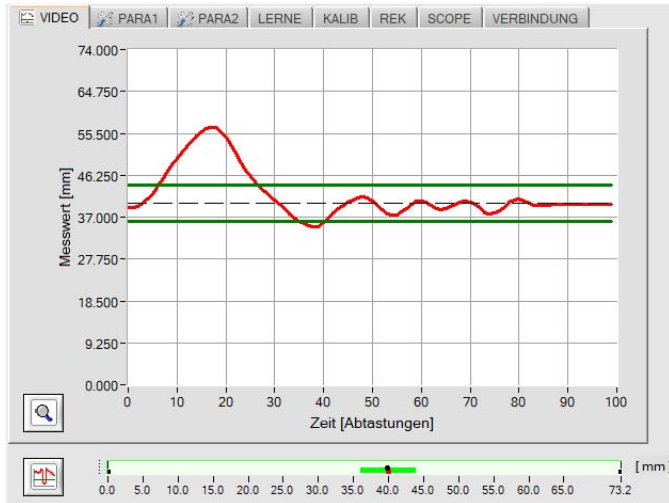
The standard output file for the parameter values has the file name „L-LAS-TBpara.ini“.

The output file with the file extension \*.ini can be opened with the standard Windows® text editor program "EDITOR".



**START – STOP button:**

Data transfer through the serial RS232 interface is controlled by clicking on these two buttons.



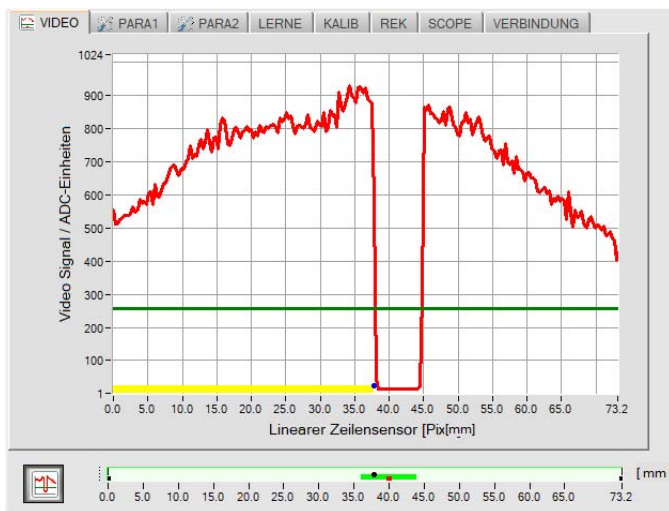
When the **[VIDEO]** tab is selected, the current time characteristic of measurement values or the video signal of the line sensor will be transferred.

**Time characteristic of measurement values:**

Y-axis: Current distance value [mm]

X-axis: Frequency

The frequency spectrum is calculated from the video image (intensity characteristic) by way of a FFT algorithm. The frequency spectrum shows the frequency distribution of the frequency components contained in the video image.



When you click on the Video button, the video image of the line sensor will be transferred.

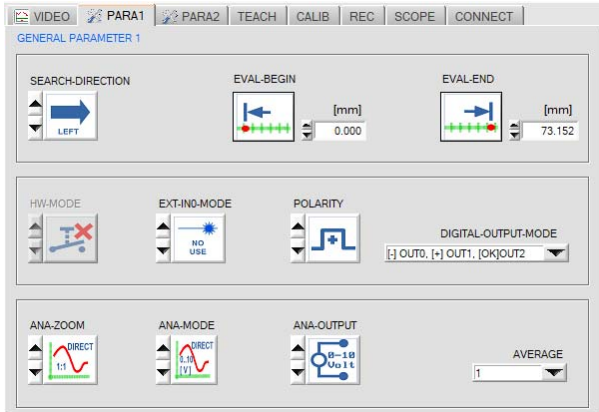
**Intensity characteristic at line sensor:**

Y-axis: Amplitude at the respective pixel

X-axis: Pixel of the line sensor

The picture on the left side shows a typical video response of the line sensor. If there is an object between transmitter and receiver, this can be recognised as a shadow area (lower intensity). For the determination of the measurement value the intensity characteristic is evaluated together with the comparator threshold.

### 3.3 PARAMETER1 tab



#### PARA1 tab:

A click on PARA1 opens the GENERAL PARAMETERS 1 window, where various general parameters at the L-LAS-TB-...-AL control unit can be set.

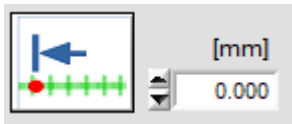


#### **SEARCH DIRECTION:**

This function element can be used to set the direction for edge searching. A change of the search direction may be helpful if there is interference in the video image.

LEFT: Search from pixel1 to the last pixel (from left to right)

RIGHT: Search from last pixel to pixel1 (from right to left)



#### **EVAL-BEGIN:**

Enter a numerical value in the input field or click on the EVAL-BEGIN button to set the start of the evaluation range in [mm] or [pixel].



#### **EVAL-END:**

Enter a numerical value in the input field or click on the EVAL-END button to set the end of the evaluation range in [mm] or [pixel].



#### **HW-MODE:**

The hardware button at the sensor housing is enabled. The button can then be used for teaching (TEACH-IN) and for resetting the analog maximum values [1].



The hardware button at the sensor housing is locked (inactive).

[1] not available in all series



#### **POLARITY:**

This function element is used to set the polarity at digital outputs OUT0 and OUT1.

[+] **DIRECT:** In case of an error the respective digital output is set to +Ub (+24VDC), the LED that visualises the state of the digital output lights up in red.



[-] **INVERSE:** In case of an error the respective digital output is set to GND (0V), the LED that visualises the state of the digital output lights up in red.



**EXT-IN0 MODE:**

This list element is used to set the trigger mode at digital input IN0/pin3/green.



**NO-USE:** No triggering, the control unit operates continuously.



**TRIGG-IN0 L/H:** External edge-controlled triggering of measurement value evaluation through digital input IN0/pin3/green. A new measurement value is generated with every new low/high edge.



**TRIGG-IN0 HIGH:** External triggering of measurement value evaluation through a high-level (+Ub) at digital input IN0/pin3/green. New measurement values are generated as long as digital input IN0=HIGH.



**PROG2:** The external digital input IN0 is used to select the measurement program. IN0=LOW: Program 0 active, IN0=HIGH: Program1 active



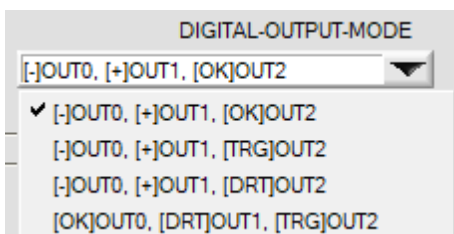
**PROG4:** Both external digital inputs IN0 and IN1 are used to select the measurement program.  
 IN0=LOW, IN1=LOW : Programm0,  
 IN0=HIGH, IN1=LOW : Programm1  
 IN0=LOW, IN1=HIGH: Programm2  
 IN0=HIGH, IN1=HIGH: Programm3



**LASER ON – IN0 HI**  
Activation of the laser transmitter unit by a HIGH level at IN0/pin3/green



**VIDEO-THRESHOLD AUTO TRACKING - EXT-IN0 L/H:** External IN0 L/H edge-triggered tracking of the video threshold along the currently laser intensity profile. The auto-tracked video threshold is used to optimize the edge-detection of semi-transparent objects.

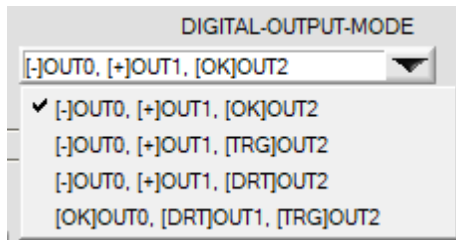


**DIGITAL OUTPUT MODE (AL-series):**

This list element is used to set the operating mode of the digital outputs. The sensors of the *L-LAS-TB-...-AL series* have three digital outputs (OUT0, OUT1 and OUT2)

**[-]OUT0, [+]OUT1, [OK]OUT2:**

„LOW / HIGH / GO“ status output on the digital outputs.  
 OUT0: Measured value less than lower tolerance limit  
 OUT1: Measured value greater than upper tolerance limit  
 OUT2: Measured value in the tolerance range



[-]OUT0, [+]OUT1, [TRG]OUT2:  
 OUT0: Measured value less than lower tolerance limit  
 OUT1: Measured value greater than upper tolerance limit  
 OUT2: Output of the trigger-event



Dirt contamination indicator LED

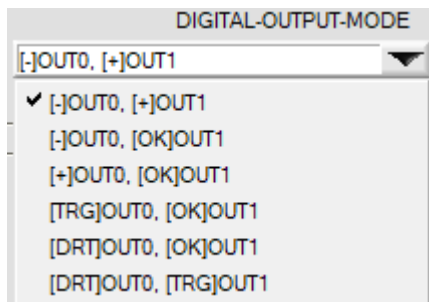
[-]OUT0, [+]OUT1, [DRT]OUT2:  
 OUT0: Measured value less than lower tolerance limit  
 OUT1: Measured value greater than upper tolerance limit  
 OUT2: Dirt contamination indication output



Trigger indicator LED

[OK]OUT0, [DRT]OUT1, [TRG]OUT2:  
 OUT0: Measured value in the tolerance range  
 OUT1: Dirt contamination indication output  
 OUT2: Output of the trigger-event

The contamination indicator is displayed on the L-LAS-TB-Scope user interface with an orange LED. The trigger event is indicated by an orange LED, the number of covered pixels is displayed in a numeric display field.



**DIGITAL-AUSGABE-MODUS (SL type):**

In this drop-down list element, the operating mode of the digital outputs can be set. The sensors of the *L-LAS-TB-SL series* have two digital outputs (OUT0 and OUT1).

[-]OUT0, [+]OUT1:  
 OUT0: Measured value less than lower tolerance limit  
 OUT1: Measured value greater than upper tolerance limit

[-]OUT0, [OK]OUT1:  
 OUT0: Measured value less than lower tolerance limit  
 OUT1: Measured value in the tolerance range

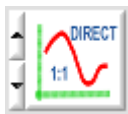
[+]OUT0, [OK]OUT1:  
 OUT0: Measured value greater than upper tolerance limit  
 OUT1: Measured value in the tolerance range

[TRG]OUT0, [OK]OUT1:  
 OUT0: Output of the trigger-event  
 OUT1: Measured value in the tolerance range

[DRT]OUT0, [OK]OUT1:  
 OUT0: Dirt contamination indication output  
 OUT1: Measured value in the tolerance range

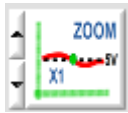
[DRT]OUT0, [TRG]OUT1:  
 OUT0: Dirt contamination indication output  
 OUT1: Output of the trigger-event

**ANA-ZOOM-MODE:** This list element is used to set the zoom mode at analog output AOUT/pin8/red.



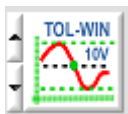
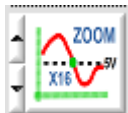
**DIRECT 1:1:**

At the analog output pin8/red/ the full measuring range of the sensor is provided as a 0 to 10V voltage swing.



**ZOOM X1, ZOOM X2 ... ZOOM X16:**

The difference between the current measurement value (pixel) and the teach position (TEACH value in pixel) is provided at the analog output pin8/red/. At the teach position a voltage of 5V is provided at the analog output. If the current measurement value is lower than the teach position, a voltage < 5V is output, if the current measurement value is higher than the teach value, a voltage > 5V is output. The deviation from the 5V teach position can be amplified with a zoom factor of X2 to X16.



**TOL-WIN <10V-range>:**

A voltage swing of 10V over the current tolerance window is provided at the analog output pin8/red/. A voltage of 5V is provided at the teach position, at the lower tolerance limit the voltage at the analog output is 0V, at the upper tolerance limit 10V.

**ANA OUTPUT:**



**0-10Volt:** Analog voltage output 0...+10V / pin8 / M12 PLC connector



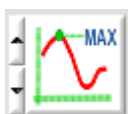
**4-20mA:** Current output 4...20mA / pin7 / M12 PLC connector

**ANA-MODE:** Function element for selecting the output mode of the analog voltage at the *L-LAS-TB-...-AL Sensor* (pin7/pin8 8-pole PLC/POWER female connector). The analog voltage is output in the range from 0 to +10V with a resolution of 12 bit, the current output provides 4...20mA.



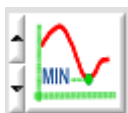
**DIRECT:**

At the analog output pin8/red/ the full measuring range of the sensor is provided as a 0...+10V voltage swing.



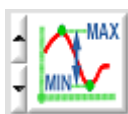
**MAXIMA:**

The current maximum value is provided at the analog output pin8/red/ (drag pointer principle, resetting by input IN1/pin4/yellow pulse of <750ms length, or by pressing the TEACH/RESET button).



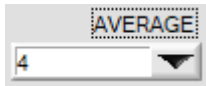
**MINIMA:**

The current minimum value is provided at the analog output pin8/red/ (drag pointer principle, resetting by input IN1/pin4/yellow pulse of <750ms length, or by pressing the TEACH/RESET button).



**MAX-MIN:**

The current difference between maximum and minimum value is provided at the analog output pin8/red/ (drag pointer principle, resetting by input IN1/pin4/yellow pulse of <750ms length, or by pressing the TEACH/RESET button).



**AVERAGE:**

In this function field the averaging at the *L-LAS-TB-...-AL* sensor can be selected with a mouse-click on the respective list item. With every cycle of the main program the current measurement value is stored in a ring memory field, and then the average of these values in the ring memory field is calculated.

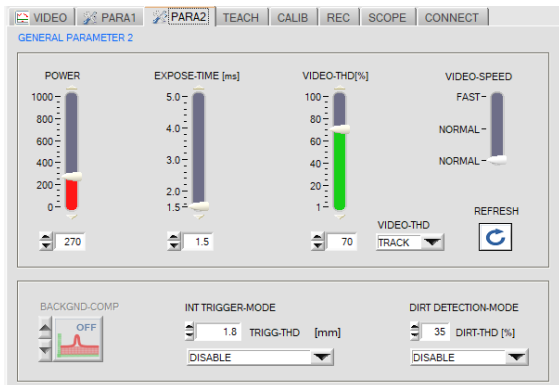
The average of the ring memory field is used as the MEASUREMENT\_VALUE. With the AVERAGE value the size of the ring memory can be set from 1 to 1024. The measurement value determined after averaging is output at the analog output pin8/red/.



Averaging reduces the switching frequency at the *L-LAS-TB-...-AL* sensor by a factor of 1/AVERAGE.

The current switching frequency is shown in a numeric display element.

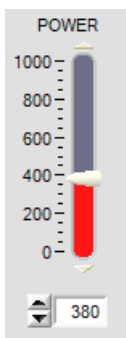
### 3.4 PARAMETER 2 tab



#### PARA2 tab:

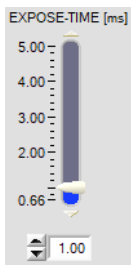
A click on PARA2 opens the GENERAL PARAMETERS 2 window.

In this window various parameters such as laser power, exposure time, and laser operating mode can be set. If necessary, these settings must be adapted to the respective color/brightness of the surface.



#### POWER:

In this function field the transmitter power at the laser transmitter unit of the *L-LAS-TB-...-AL sensor* can be set by using the arrows or the slider, or by entering a numerical value in the respective input field.

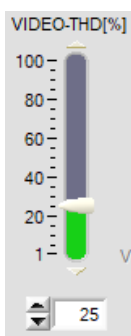


#### EXPOSURE TIME[ms]:

In this function field the exposure time at the *L-LAS-TB-...-AL sensor* can be set by using the arrows or the slider, or by entering a numerical value in the respective input field.

In case of particularly dark or matt surfaces an increase of the exposure time may help to ensure that enough intensity arrives at the receiver line.

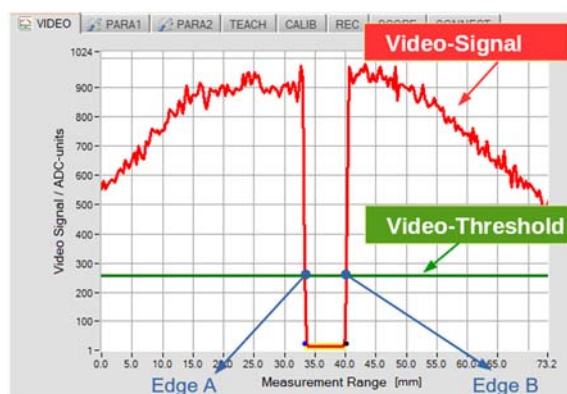
An increase of the exposure time reduces the scan frequency of the sensor (e.g. 1ms=1000Hz, 5ms=200Hz).

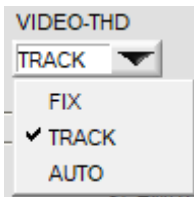


#### VIDEO THRESHOLD[%]:

With the help of the video threshold (green) the edges (= bright/dark transitions) can be derived from the intensity characteristic of the video signal (red).

For this purpose the intersection points between the video threshold and the video signal are calculated. The x-value of the respective intersection point is assigned to a pixel on the line receiver. The measurement value can be calculated from this information and from the known distances of the pixels.





**VIDEO MODE:**

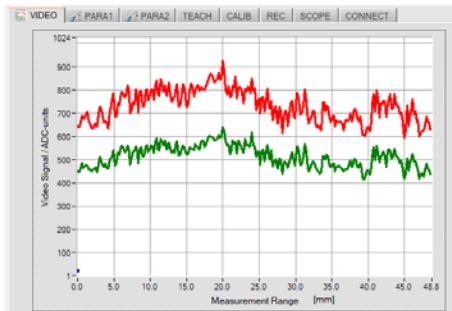
This toggle switch is used to set mode of the video-threshold:

- FIX: Fix video threshold (thick horizontal green line)
- TRACK: Tracked video threshold (semitransparent objects)
- AUTO: Automatic adjustment of the video threshold in [%] relative to the maximum value of the video profile.



**REFRESH:**

Software button to refresh the auto-tracked video threshold. After clicking this button, the tracked video threshold is recalculated below the current video intensity profile. To calculate the threshold the slider value of the VIDEO-THD[%] is used.



Before updating the video threshold the TRACK mode in the sensor must be activated by clicking the [SEND] button!

**Before updating the video threshold, make sure there is no object between the transmitter and the receiver!**

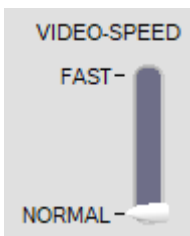
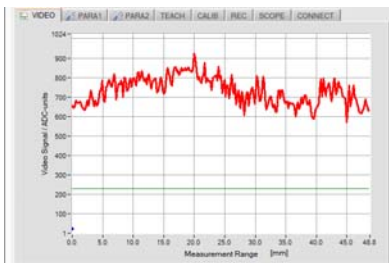


**AUTO Video-Threshold:**

The percentage value used for the calculation is the value set on the VIDEO-THD [%] slider (e.g. 25%).

Based on the the maximum value of the video profile, the video threshold is automatically calculated as a percentage. The video threshold automatically adapts to the current maximum value of the video profile.

The current video threshold is displayed as a thin horizontal line (green) in the graphics display. The current maximum value of the video profile (intensity) is displayed in a numeric display field (0 ... 1023 ADC / Units).



**VIDEO SPEED:**

This toggle switch is used to set the read speed at the line sensor receiver. A higher read speed will reduce the resolution at the sensor:

- NORMAL: Normal read frequency      ► Full resolution
- FAST: Fast read frequency      ► Half resolution



**POWER MODE \*):**

In this function field the power control mode for the laser transmitter unit at the *L-LAS-TB-...-AL* sensor can be set.

**STATIC:**

Static (constant) power at the laser transmitter unit.



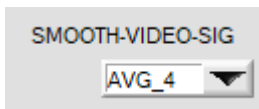
**DYN-POWER:**

The laser power is set dynamically during operation. Dynamic power control attempts to keep the maximum value of the video signal in the control range between 700 and 900 ADC units.



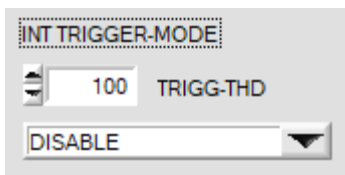
**DYN-TIME:**

In this mode it is not the laser power at the transmitter unit that is controlled. Here the exposure time at the CMOS line sensor is dynamically adapted. Dynamic exposure time control attempts to keep the maximum value of the video signal in the control range between 700 and 900 ADC units.



**AVERAGING VIDEO SIGNAL:**

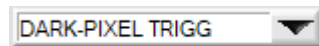
This list function field can be used to set an averaging value for the video signal. The intensity characteristic of the video signal undergoes "floating averaging" prior to edge searching. This may be helpful for the suppression of interference in the video signal. The size of the ring memory can be set between AVG=1 and AVG=16.



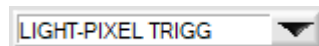
**INTERNAL TRIGGER MODE:**

In this list function field, the internal trigger mode is activated. Furthermore, a trigger threshold can be specified. The digital output OUT2 / Pin7 of the sensor is used to output the trigger event.

The following trigger modes can be set:



The pixels covered by the shadow of the measurement object are counted. If the number of covered pixels is greater than the set TRIGGER THRESHOLD, a trigger event is detected.

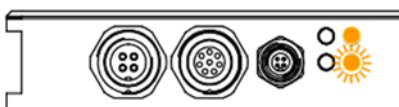


The exposed pixels between transmitter and receiver of the transmitted light sensor are used (gap detection). If the number of exposed pixels exceeds the set TRIGGER THRESHOLD, a trigger event is detected.



**TRIGGER-PIXEL:**

This numeric output field displays the number of trigger pixels. Furthermore, when the trigger is active, the color of the LED display changes from gray to orange.



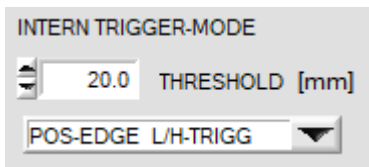
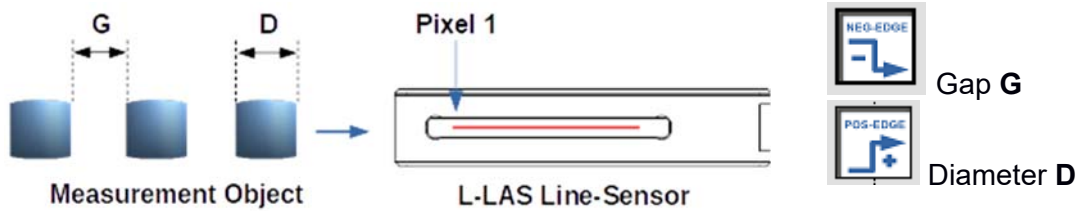
**POWER LED  
TRIGGER LED**

**TRIGGER-LED:**

To visualize the trigger event, an orange LED at the sensor housing is used.

**AUTO TRIGGER-FUNCTION:**

The auto-trigger function of the line sensor can be used for diameter D detection or for gap measurement G of moving objects. The line sensor must be aligned in such a way that the measurement object enters the line sensor on the side of pixel 1. The trigger threshold and the trigger type can be specified.



Trigger position = 20.0mm

Trigger mode = POS-EDGE L/H

Diameter D measurement



To trigger the trigger event, a LO / HI edge transition is searched for in the video image at the trigger threshold. The trigger threshold can be set in [mm] or in [pixels], based on pixel 1 on the line receiver.

The line sensor must be aligned in such a way that when the measurement object moves into the line sensor, pixel 1 is reached first.



To trigger the trigger event, a HI / LO edge transition is searched for in the video image at the trigger threshold. The trigger threshold can be set in [mm] or in [pixels], based on pixel 1 on the line receive



NEG-EDGE H/L-TRIGG at 20.0mm, Object: Gap Measurement G



POS-EDGE L/H-TRIGG at 20.0mm, Object: Diameter Measurement D



**TRIGGER-COUNTER:**

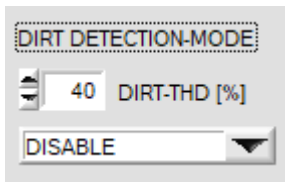
The number of trigger events is displayed in this numeric output field. Furthermore, after the trigger has responded, the color of the LED display briefly changes from gray to orange. The trigger counter is limited to a maximum of 65535; if it is exceeded, the counter starts again at 1.



**TRIGGER-LED:**

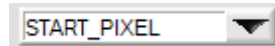
The TRIGGER LED on the sensor housing lights up orange to visualize the trigger event.



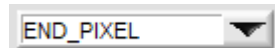


**DIRT DETECTION-MODE**

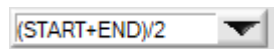
In this function field dirt detection settings can be activated. The digital output OUT [DRT] is used to output the dirt accumulation event. The following operating modes can be set:



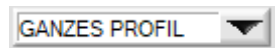
To detect the contamination, the first 8 pixels of the line sensor are used. If the intensity average of the first 8 pixels falls below the set dirt level (DIRT-THD[%]), the dirt contamination output OUT [DRT] is set.



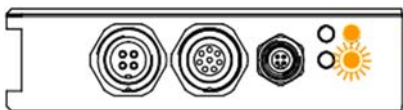
To detect the contamination, the last 8 pixels of the line sensor are used. If the intensity average of the last 8 pixels falls below the set dirt level (DIRT-THD[%]), the dirt contamination output OUT [DRT] is set.



To detect the contamination, both the first 8 pixels and the last 8 pixels of the line sensor are used. If the intensity average of the two ranges falls below the set dirt threshold, the contamination output OUT [DRT] is set



To detect the contamination, the maximum value of the intensity over the entire video profile is used. If the intensity maximum value falls below the set dirt level, the contamination output OUT [DRT] is set



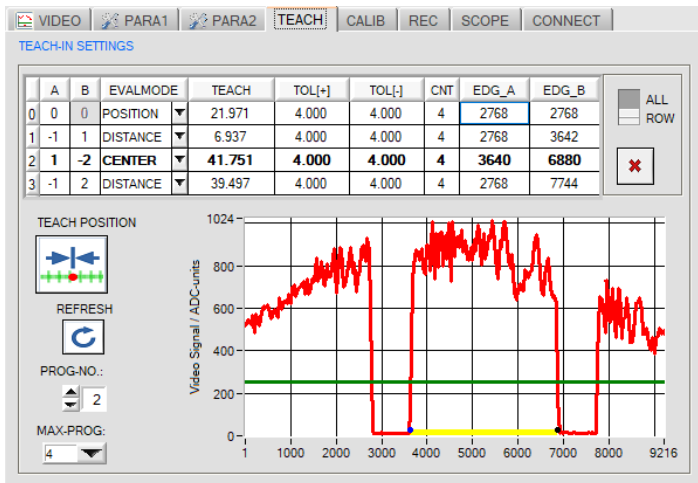
**POWER LED  
 TRIGGER LED**

**DIRT CONTAMINATION-LED:**

To visualize the contamination, the TRIGGER LED lights orange on the sensor housing. In addition, the DIRT LED lights up yellow in the software user interface.



### 3.5 TEACH-IN SETTINGS tab



#### TEACH-IN SETTINGS tab:

A click on the [TEACH] tab opens a window where you can display and set the teach values at the sensor.

In this tab the teach-in settings at the *L-LAS Control Unit* can be set by using the teach table and other function elements.

#### TEACH TABLE:

The teach table is used to visualise and set the teach values and tolerances of up to four different programs (0-3). Each individual program corresponds with a row in the teach table. Depending on the respective switch setting the teach values and tolerances are displayed in [mm] or [Pixel].

	A	B	EVALMODE		TEACH	TOL[+]	TOL[-]	CNT	EDG_A	EDG_B
0	0	0	POSITION	▼	21.971	4.000	4.000	4	2768	2768
1	-1	1	DISTANCE	▼	6.937	4.000	4.000	4	2768	3642
2	1	-2	CENTER	▼	<b>41.751</b>	<b>4.000</b>	<b>4.000</b>	<b>4</b>	<b>3640</b>	<b>6880</b>
3	-1	2	DISTANCE	▼	39.497	4.000	4.000	4	2768	7744



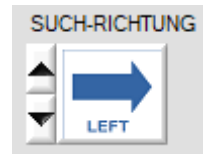
#### Meaning of columns:

- Column1:                    PROG (program number 0,1,2 or 3)
- Column2:                    EDGE A (first edge that should be used for evaluation).
- Column3:                    EDGE B (second edge that should be used for evaluation).
- Column4:                    EVALMODE (evaluation mode between edges A and B - position, distance, or center).
- Column5:                    TEACH (teach value in [mm] or [Pixel]).
- Column6:                    TOL[+] (upper tolerance in [mm] or [Pixel]).
- Column7:                    TOL[-] (lower tolerance in [mm] or [Pixel]).
- Column8:                    CNT (edge count).
- Column9:                    EDG\_A (edge position - first edge to be evaluated in [Pixel]).
- Column10:                   EDG\_B (edge position - second edge to be evaluated in [Pixel]).

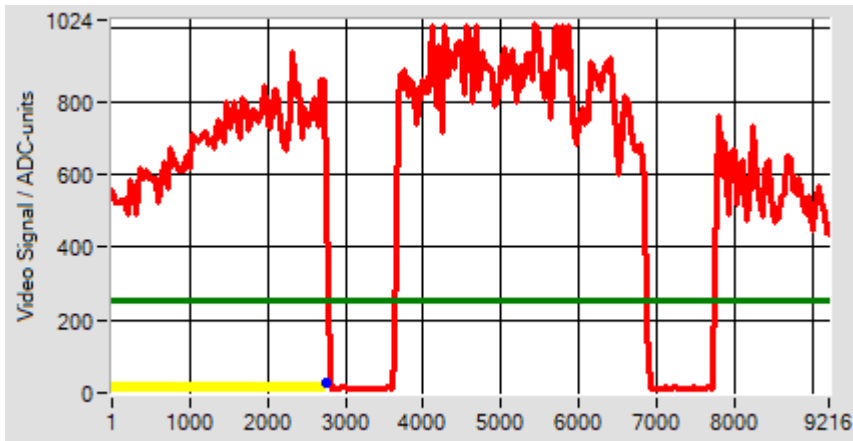
With multi-edge evaluation a maximum of 16 positive (rising) edges and 16 negative (falling) edges can be differentiated for every program. For actual evaluation two edges (A, B) must always be selected.

EXAMPLES FOR MULTI-EDGE EVALUATION:

	A	B	EVALMODE	TEACH	TOL[+]	TOL[-]	CNT	EDG_A	EDG_B
0	0	0	POSITION	2768	503	503	4	2768	2768
1	-1	1	DISTANCE	874	503	503	4	2768	3642
2	1	-2	CENTER	5259	503	503	4	3640	6880
3	-1	2	DISTANCE	4976	503	503	4	2768	7744



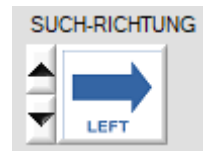
PROG=0: POSITION of the first outer edge



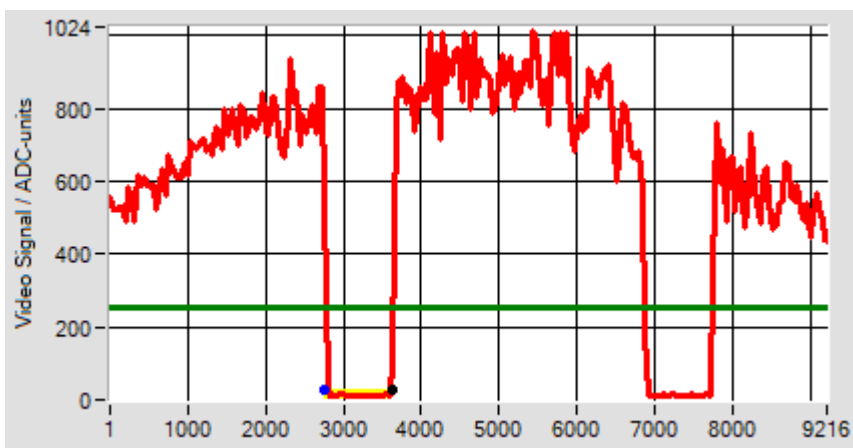
The position of the outermost edge (A=0) starting with search direction left at pixel 1 is taught and evaluated.  
 If you enter A=0 or B=0 no difference will be made between rising (+) or falling (-) edge.

The last taught pixel position of edge EDG\_A = 2768. In evaluation mode POSITION, EDG\_A = EDG\_B will be set.

	A	B	EVALMODE	TEACH	TOL[+]	TOL[-]	CNT	EDG_A	EDG_B
0	0	0	POSITION	2768	503	503	4	2768	2768
1	-1	1	DISTANCE	874	503	503	4	2768	3642
2	1	-2	CENTER	5259	503	503	4	3640	6880
3	-1	2	DISTANCE	4976	503	503	4	2768	7744



PROG=1: DISTANCE between first negative and first positive edge:

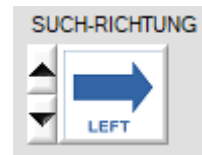


The DISTANCE between the first falling edge (A = -1) and the first rising edge (B = +1) starting with search direction left at pixel 1 is taught and evaluated.

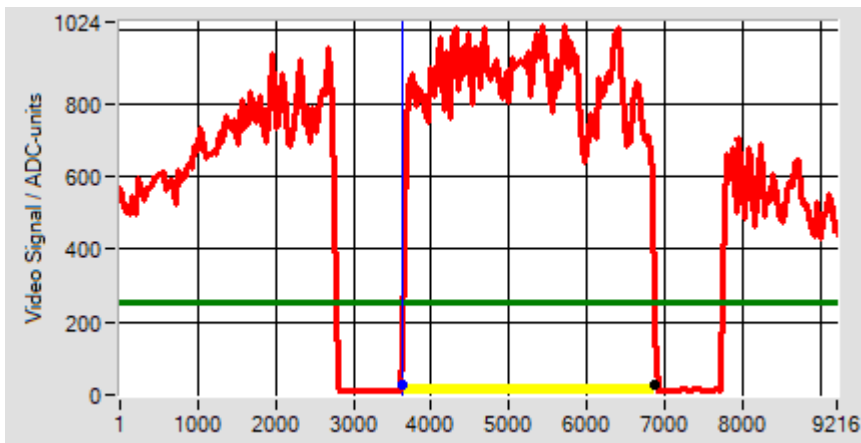
The last taught pixel position of edge EDG\_A = 2768, the pixel position of the second edge EDG B = 3641.

The distance between the two edges A and B is 7.0 [mm] or 881 [Pixel].

	A	B	EVALMODE	TEACH	TOL[+]	TOL[-]	CNT	EDG_A	EDG_B
0	0	0	POSITION	2768	503	503	4	2768	2768
1	-1	1	DISTANCE	864	503	503	4	2768	3632
2	1	-2	CENTER	5259	503	503	4	3640	6880
3	-1	2	DISTANCE	4976	503	503	4	2768	7744



PROG=2: CENTER between first positive and second negative edge:

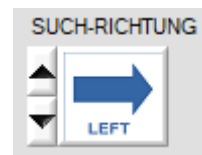


The CENTER (center distance) between the first rising edge (A = +1) and the second falling edge (B = -2) starting with search direction left at pixel 1 is taught and evaluated.

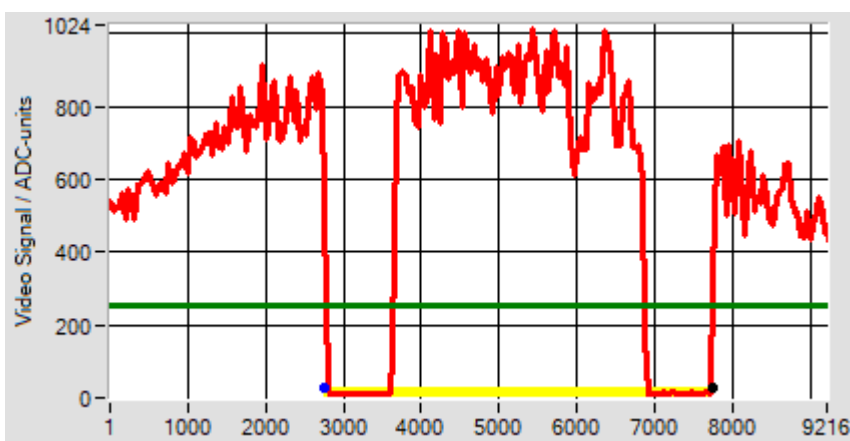
The last taught pixel position of edge EDG\_A = 3641, the pixel position of the second edge EDG\_B = 6880.

The CENTER between the two edges A and B is at  $(A+B)/2 = 5260$  [Pixel].

	A	B	EVALMODE	TEACH	TOL[+]	TOL[-]	CNT	EDG_A	EDG_B
0	0	0	POSITION	2768	503	503	4	2768	2768
1	-1	1	DISTANCE	864	503	503	4	2768	3632
2	1	-2	CENTER	5259	503	503	4	3640	6880
3	-1	2	DISTANCE	4976	503	503	4	2768	7744

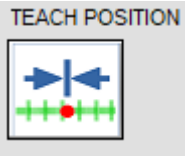


PROG=3: DISTANCE between first negative and second positive edge:



The DISTANCE between the first falling edge (A = -1) and the second rising edge (B = +2) starting with search direction left at pixel 1 is taught and evaluated. The last taught pixel position of edge EDG\_A = 2768, the pixel position of the second edge EDG\_B = 7744.

The DISTANCE between the two edges A and B is  $(B-A) = 4976$  [Pixel].



**TEACH POSITION:**

Start the TEACH-IN procedure at the sensor hardware. The specified type of edges A and B from the selected row in the teach-table are used to determine the corresponding pixel positions. The actual pixel position represents the new teach-in value. The values are refreshed in the teach-table row.



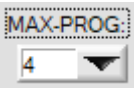
**REFRESH:**

Button to load the actual teach-vector from the sensor. The teach-vector is updated in the corresponding teach-table row. Additionally the video signal in the graphics window is refreshed.



**PROG-NR:**

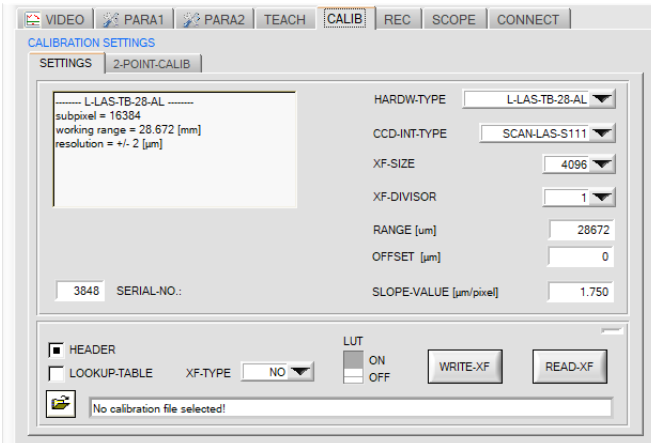
Select a teach-row in the teach tabel (program number).



**MAX-PROG:**

Set number of program rows which are used for evaluation.

### 3.6 CALIBRATION SETTINGS tab



#### CALIB tab:

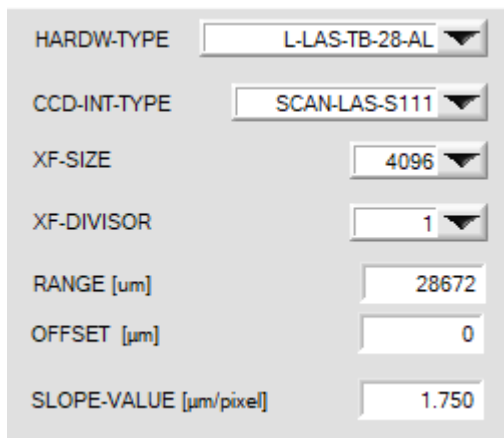
A click on the [CALIB] tab opens a window that displays calibration data.

When connection is successfully established, these calibration data are automatically transferred from the *L-LAS-TB-...-AL* sensor to the PC.

Information about the detected hardware, the working range, and sensor resolution are displayed in a text field.

#### Note:

Not all functional elements shown here are accessible to the end user.



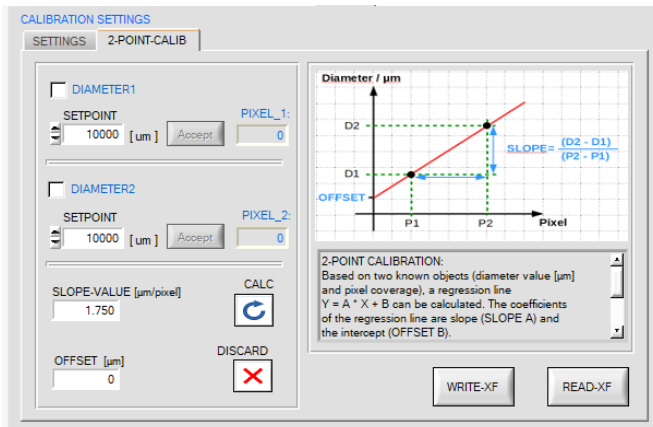
#### Sensor calibration data:

The sensor-specific factory settings are displayed in several function fields.

These factory-settings only can be changed by the manufacturer!

- SERIAL-NO: 4-digit serial number
- HARDW-TYPE: Hardware designation of the sensor
- XF-SIZE: Size of the look-up table
- XF-DIVISOR: Divisor for conversion of the look-up values.
- RANGE [µm]: Measurement range
- OFFSET [µm]: Measurement range start
- SLOPE-VALUE [µm/pixel]: Sensitivity

### 3.6.1 Two-Point-Calibration



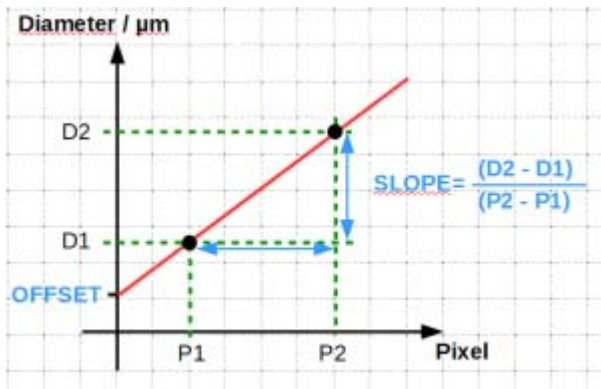
#### 2-POINT Calibration:

After clicking the tab, a window for two-point calibration of the sensor opens.

The two-point calibration is used in the evaluation mode EMODE = DISTANCE to output the most accurate possible diameter value in micrometers.

The problem with the diameter measurement is that depending on the video threshold set and the transmitter power, the measurement value for the diameter of the measured object is calculated slightly differently.

To compensate for this problem, a two-point calibration can be carried out with a fixed transmitter power (POWER) and a fixed video threshold (V-THD).



In two-point calibration, a straight line through two points is calculated based on two known objects (diameter known in µm) of different diameters.

The two parameters of the best-fit line are its slope (SLOPE A) and, if applicable, the Y-intercept (OFFSET B).

The slope A indicates how many micrometers of change occur per pixel change. The Y intercept B (OFFSET) indicates the zero point shift of the best fit line.

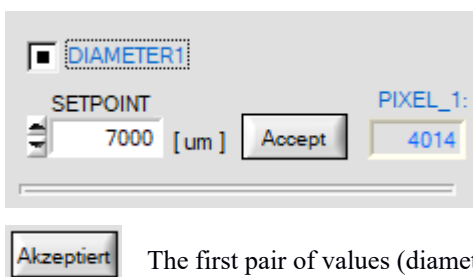


After selecting the respective ON / OFF  radio-button, the measurement data exchange with the sensor is automatically activated. The yellow multifunction POWER LED on the housing of the sensor flashes.

	A	B	EVALMODE	TEACH	TOL[+]	TOL[-]	CNT
0	0	0	POSITION	14.336	1.000	1.000	2
1	0	0	DISTANCE	17.967	1.000	1.000	2
2	0	0	POSITION	14.336	1.000	1.000	2

#### Note:

The EVALMODE = DISTANCE evaluation mode must be set and activated in the learning table of the currently active sensor program.



#### DIAMETER 1:

After selecting the ON / OFF radio-button, it is expected that the measurement object with the smaller diameter will be placed in the middle of the working area. The smaller measurement object should e.g. cover 20-40% of the maximum working area.

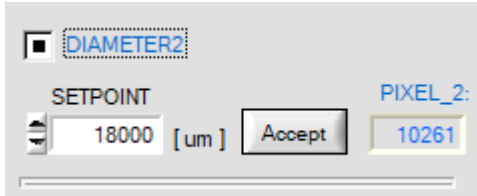
The known diameter value in micrometers must then be entered in the numeric SETPOINT input field.

The first pair of values (diameter 1, pixel-value 1) is saved by clicking the [Accept] button.



**CALC:**

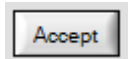
If no further object is available, the [CALCULATE] button can be clicked. The slope value (SLOPE-VALUE A) is then calculated from the setpoint value and the associated current pixel value (one-point calibration).



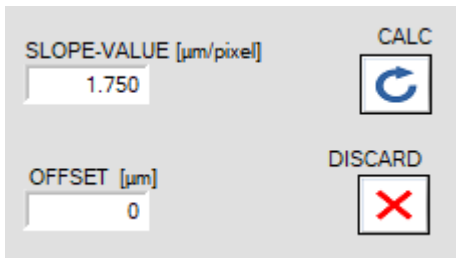
**DIAMETER 2:**

After selecting the ON / OFF radio-button, it is expected that the measurement object with the larger diameter is placed in the middle of the working area. The larger measurement object should e.g. cover 60-80% of the maximum measurement range.

The known diameter value in micrometers must first be entered in the numeric SETPOINT input field.



By clicking the [Accept] button, the second pair of values (Diameter 2, Pixel-value 2) is saved.



**CALC:**

The newly calculated values for the slope (SLOPE-VALUE A) and the OFFSET (INTERSECTION B) are shown in the display fields highlighted in white.

**DISCARD:**

If the last calibration performed should be discarded, this can be done by clicking the [X] button



**WRITE-XF:**

If the newly calculated values make sense, they can be saved in the non-volatile FLASH memory of the control electronics in the sensor by clicking the SEND-XF button.

**READ-XF:**

After clicking the [READ-XF] button, the calibration values stored in the sensor are read out and displayed in the SLOPE and OFFSET output window.

**Manual entry of the calibration data:**

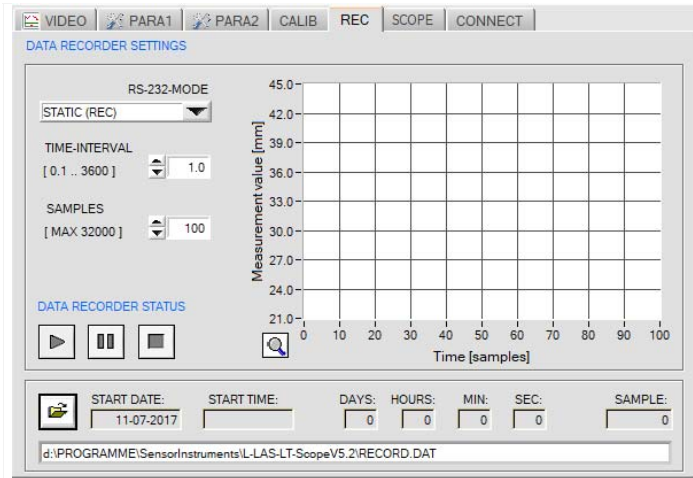
The calibration data can also be changed manually on the control electronics of the sensor. For this purpose, the numerical values can be changed manually in the two numerical input fields (SLOPE and OFFSET) without having to go through the calibration procedure.

The newly entered calibration values must first be activated by clicking the SEND-XF button on the control electronics.

Instead of the two-point calibration described above, a one-point calibration can also be carried out (only one object with a known diameter available).



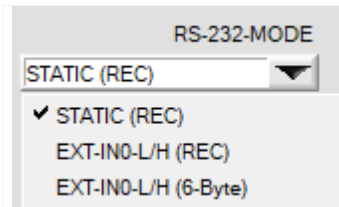
### 3.7 DATA RECORDER SETTINGS tab



#### REC tab:

Click on the [REC] tab to open a window that contains settings for the data recorder.

In this window you can make several settings for the data recorder. The data recorder is used to automatically record measurement data in an output file.



#### RS232 MODE:

This function field is used to set the operating mode of RS232 data exchange between the PC (PLC) and the *L-LAS-LT Control Unit*.

#### STATIC (REC):

The sensor does not automatically send measurement data through the RS-232 interface. Every individual data transfer is started by the PC (PLC) with command no. 18. Upon this request the sensor sends a single data frame (36 bytes) to the PC (PLC).

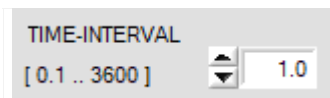
#### EXT-INO L/H (REC):

A single data frame (36 bytes) is automatically sent to the PC (PLC) at every LOW/HIGH edge at digital input IN0/pin3/green.

#### EXTI-INO L/H (6-BYTE):

##### **Cannot be used with the data recorder!**

The current measurement value in micrometres is sent with a 6-byte data frame to the RS232 female connector at every LOW/HIGH edge at digital input IN0/pin3/green.



#### TIME-INTERVAL [s]:

This numeric input field can be used to set a time interval in seconds. When this time interval is over, the PC software automatically requests measurement data from the sensor (command 18). The PC (PLC) waits until the complete data frame (36 bytes) from the sensor has arrived in the input buffer of the serial interface of the PC (PLC). Then the PC (PLC) saves the new measurement data in an output file on the hard disk.


Minimum value: 0.1 [s], maximum value 3600[s] = 1 hour.



#### SAMPLES:

Numeric input field for presetting the maximum number of measurement values that should be saved. The value range is 10 to 32000.

NUMERIC DISPLAY of the data recorder:

	START DATE: <input type="text" value="11-07-2017"/>	START TIME: <input type="text" value="15:39:22"/>	DAYS: <input type="text" value="0"/>	HOURS: <input type="text" value="0"/>	MIN: <input type="text" value="0"/>	SEC: <input type="text" value="16"/>	SAMPLE: <input type="text" value="15"/>
<input type="text" value="d:\PROGRAMME\SensorInstruments\L-LAS-LT-ScopeV5.2\RECORD.DAT"/>							

Numeric display fields providing information about the start date and start time of the data recorder. These displays only are updated when the START button is pressed!

**DATA RECORDER STATUS:**



**START:**  
Click on the START button to automatically start data recording.

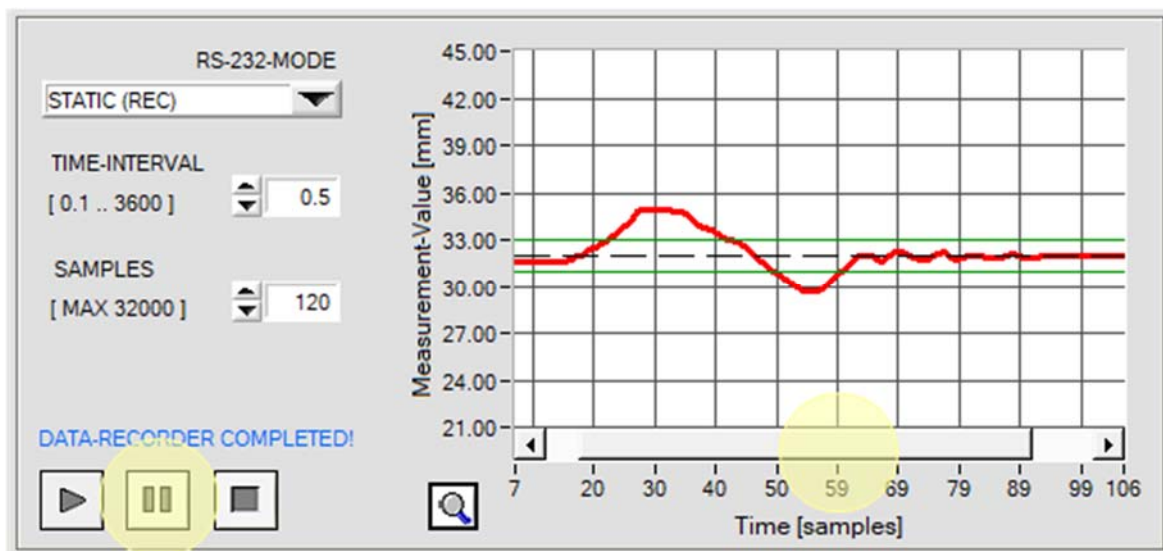


**PAUSE:**  
Click on the PAUSE button to interrupt the ongoing graphic output. In the graphic window you can then look at the already recorded data.  
**The PAUSE button does not interrupt ongoing data recording!**



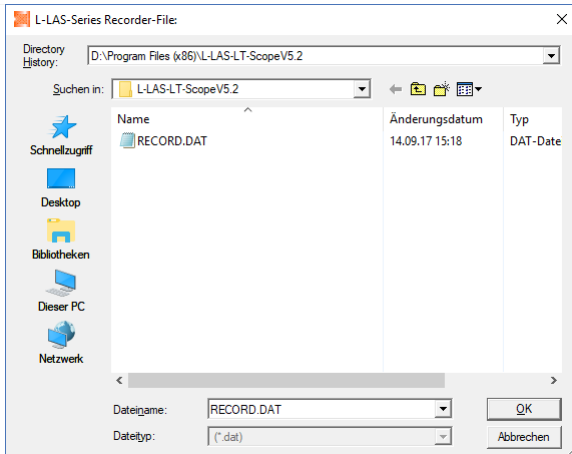
**STOP:**  
Click on the STOP button to stop the ongoing data exchange between PC (PLC) and sensor. The STOP button can be used to stop the process of recording before the maximum number that is preset in the SAMPLES field has been reached.

GRAPHIC DISPLAY of the data recorder:



After the START of data recording the temporal measurement value profile is shown as a red curve. The setpoint value is displayed as a black dashed line. The tolerance band around the setpoint value is represented by green lines. The graphic display shows the last 100 measurement values. If you wish to see previously recorded values, click on the PAUSE button. A scroll bar will appear in the graphic display and can be used to scroll to previously recorded values. During this PAUSE time data transfer and saving in the output file are not interrupted but continue to run in the background.

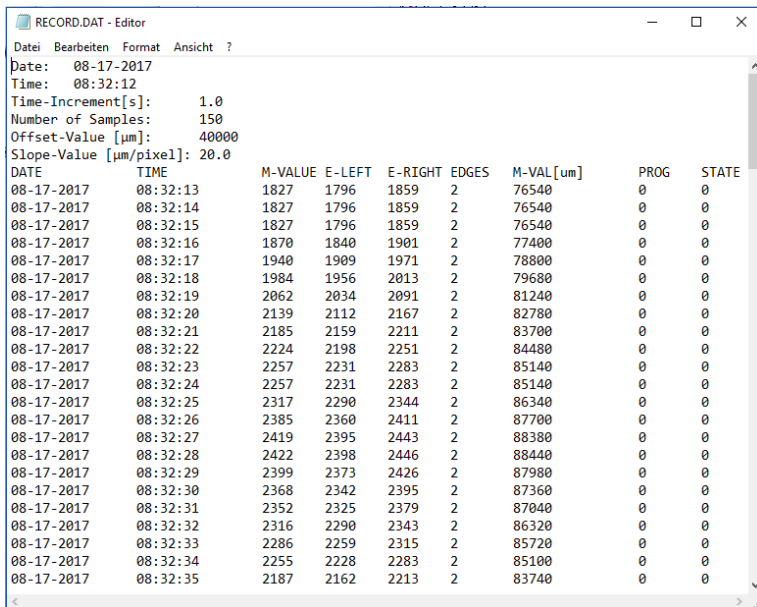
### 3.7.1 Data format of the output file



#### FILE button

Click on the FILE button to open a new dialog window where you can enter the file name and set the directory for the output file.

The currently selected directory and the file name of the output file are shown in a text display under the FILE button.



**RECORD.DAT**  
 DAT-Datei  
 7,37 KB

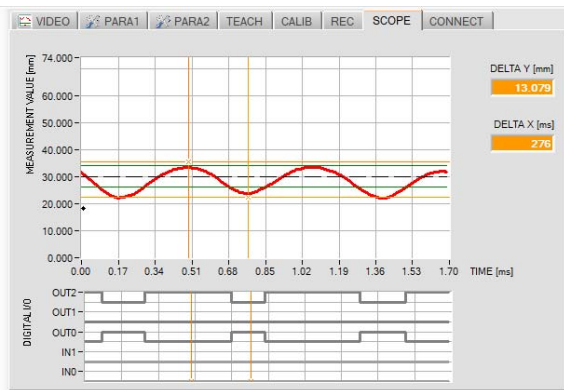
The output file of the data recorder consists of 7 header lines, followed by the actual measurement data.

The measurement data are written to the output file line-by-line. Each line comprises 9 columns that are separated from each other by a TAB control character.

The output file can be opened with a simple text editor or a spreadsheet program (e.g. Microsoft EXCEL).

1. Column := DATE: Date of measurement value acquisition
2. Column := TIME: Time of measurement value acquisition
3. Column := M-VALUE: Measurement value (pixel)
4. Column := E-LEFT: Pixel position of left edge at video peak
5. Column := E-RIGHT: Pixel position of right edge at video peak
6. Column := EDGES: Number of detected edges
7. Column := M-VAL[um]: Measurement value in micrometres
8. Column := PROG: Program number
9. Column := STATE: System state (0 = OK)

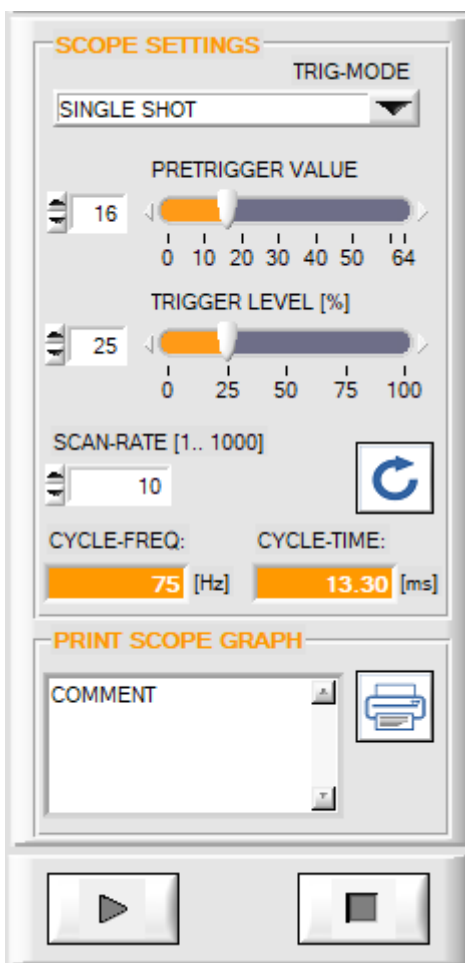
### 3.8 SCOPE tab



#### SCOPE tab:

Click on the [SCOPE] tab to open a window that contains an oscilloscope function of the L-LAS-TB control-unit.

t sich auf der Bedienoberfläche das VERBINDUNGS

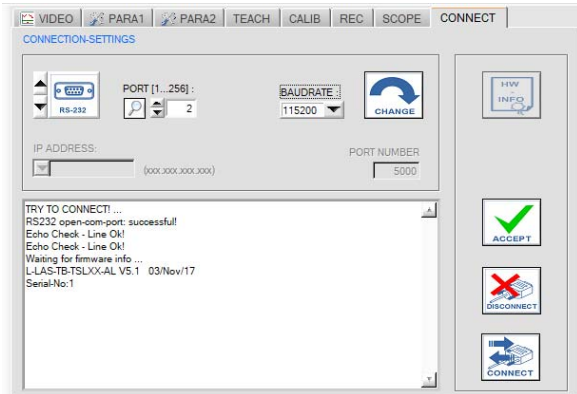


#### SCOPE SETTINGS:

In this window you can make several settings for oscilloscope function. After a trigger event 128 measurement values are stored in principal in the trigger-buffer of the L-LAS control unit. After this the trigger-buffer is transferred via the RS-232 interface to the PC. The following basic settings can be made:

- **TRIGGER-MODE**  
The trigger mode can be set to SINGLE shot or to RISING- or FALLING progress of the measurement values. In EXT-IN mode the trigger can be started external via the digital input IN0.
- **PERTRIGGER VALUE**  
A pretrigger value can be used to define how many values should still be sampled before the actual trigger event occurs.
- **TRIGGER-LEVEL[%]**  
The trigger-level setting only is used in the modes RISING or FALLING progress of measurement values. If the actual measurement value is crossing this threshold, the data recording is started.
- **SCAN-RATE[1-1000]**  
With the help of the SCAN-RATE the duration of the trigger recording can be set. .

### 3.9 CONNECTION tab



#### CONNECTION tab:

A click on this tab opens the CONNECTION window, where you can set various parameters for data exchange through the serial RS232 interface.

Basically the following default values are used for communication:

- Standard RS232 serial interface, no hardware handshake
- 3-wire-connection: GND, TXD, RXD
- Baudrates from 9600Baud to 115200Baud
- 8 DATA bits, 0 PARITY bit, 1 STOP bit
- Highest-order byte first (MSB first).



#### CONNECT:

When you click on this button, the system attempts to establish a connection to the sensor with the set communication parameters. Feedback about the progress of connection establishment is shown in the status display field.



#### DISCONNECT:

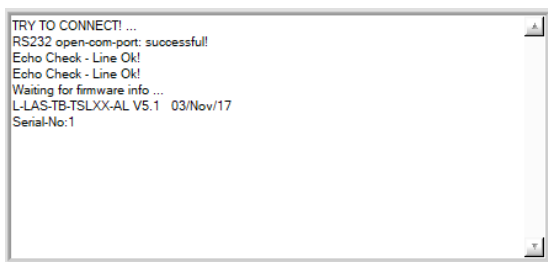
Click on this button to disconnect the connection with the sensor. The opened communication port becomes free again.



#### ACCEPT:

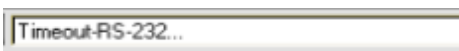
When you click on the ACCEPT button, the current communication settings are saved in the *TB-Scope.ini* file. When the *L-LAS-TB-Scope* software is started again, communication is established with the parameters saved in the *TB-Scope.ini* file.

### STATUS MESSAGES – CONNECTION PROBLEMS:



When the software is started it attempts to establish a connection to the *L-LAS-TB-...-AL sensor* through the COM interface that was last used.

If connection could be established successfully, the current firmware version and the serial number of the sensor are displayed in the status line.



The serial connection between the PC and the *L-LAS-TB-...AL control unit* could not be established, or the connection is faulty.

**In this case it should first be checked whether the *L-LAS-TB-...-AL control unit* is connected to the power supply, and whether the serial interface cable is correctly connected to PC and control unit.**





If there is an “Invalid port number” status message, the selected interface, e.g. COM2, is not available at your PC.



If there is a “Cannot open port” status message, the selected interface, e.g. COM2, may already be used by another device.



**COMMUNICATION TYPE:**

The type of data communication can be set in this function field:

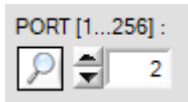
**RS232:**

Data communication through the standard RS232 interface.



**TCP/IP:**

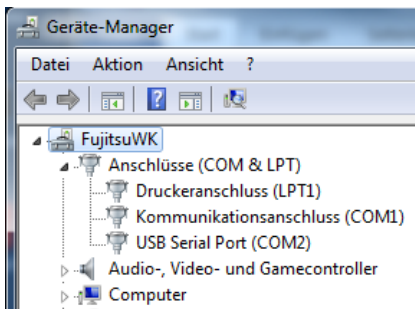
Data communication through a RS232-TCP/IP Ethernet converter module.



**PORT [1...256]:**

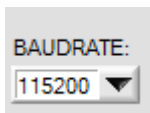
The number of the communication port can be set in this function field. Possible values are COM 1 to 255.

The communication port number can be found in the Windows® operating system under START/Control Panel/Device Manager.



As an alternative the communication port numbers that are available on the PC can be searched by clicking on the magnifier symbol.

The available COM ports are displayed in the status text field.



**BAUDRATE:**

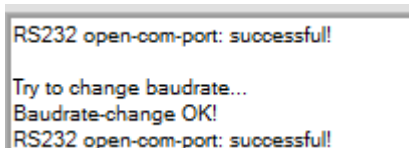
The baud rate of the serial interface can be set in this function field:

Possible values: 9600Baud, 19200Baud, 38400Baud, 57600Baud or 115200Baud. (Setting when delivered = 115200 Baud).



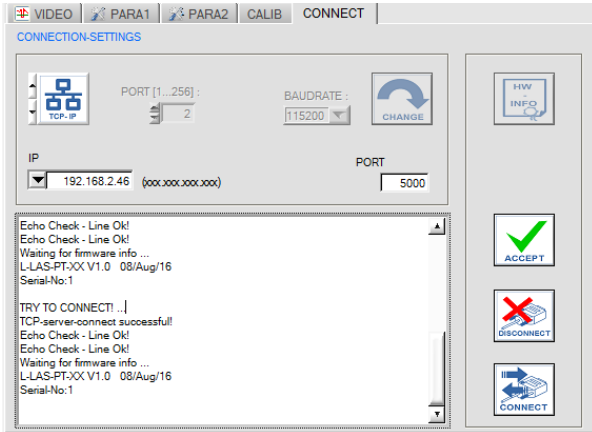
**CHANGE BAUDRATE:**

With a click on this button the baud rate of the serial interface at the sensor hardware is changed to the value selected in the SELECT-BAUDRATE list field. A corresponding status message will be displayed when the change of baud rate at the sensor was successful.



The baud rate change is performed in the volatile RAM memory of the *L-LAS-TB-...-AL sensor*. If the baud rate should be changed permanently, the new baud rate value must be saved to the EEPROM by clicking on the [SEND] + [EEPROM] button!

### 3.9.1 Data transfer through the external RS232 to Ethernet adapter (cab-4/ETH-500)



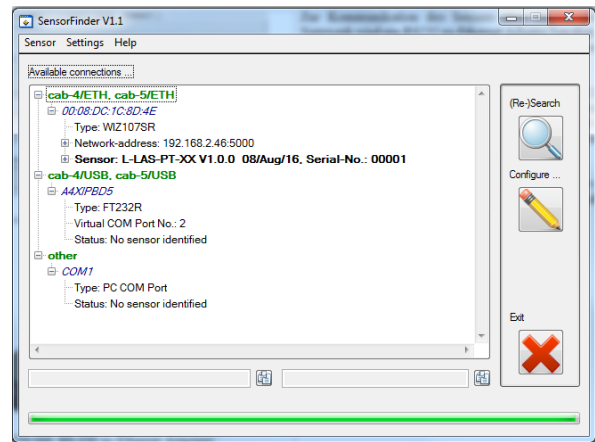
An RS232 to Ethernet adapter (*cab-4/ETH-500*) is needed if the sensor should communicate through a local network. With this adapter a connection to the sensor can be established using the **TCP/IP** protocol.

The network adapter converts the standard RS232 signals of the sensor and provides an interface for a LAN network. The RS232 interface can be operated with a Baudrate of 11200Baud.

A software (*SensorFinder*) that is supplied with the adapter can be used to find the adapter in the network – and to then configure it:



**cab-4/ETH-500** RS232 to Ethernet adapter

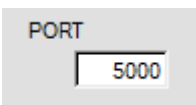


Software: *SensorFinder V1.1*



**IP ADDRESS:**

Input mask for entering the IP address.



**PORT NUMBER:**

The **PORT NUMBER** for the network adapter (*cab-4/ETH-500*) is set to PORT:5000. This value must not be changed.

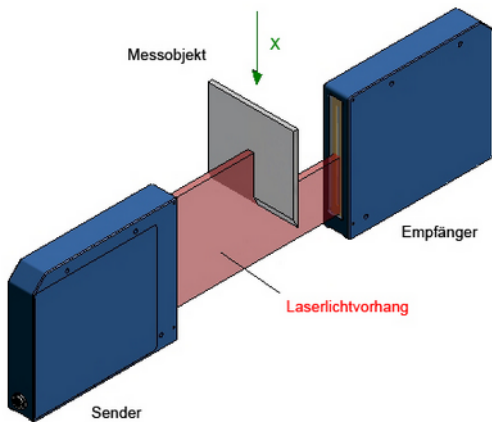


**ACCEPT SETTINGS:**

With a click on the **ACCEPT SETTINGS** button the current setting values of the *L-LAS-TB-Scope* PC software are saved in the *TB-Scope.ini* file. The popup window will then be closed. When the *L-LAS-TB-Scope* software is restarted, the parameters saved in the INI file will be loaded.

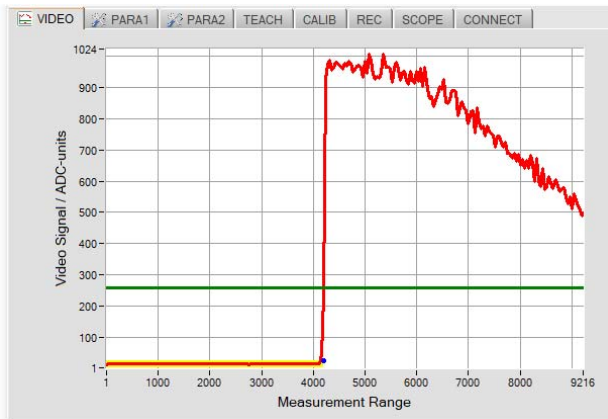
## 4 Working with the L-LAS-TB-Scope software

### 4.1 Aid for sensor adjustment, numeric and graphic display elements



The picture on the left side shows the principle function of the L-LAS-TB-...-AL sensor in through-beam mode.

On its path between transmitter and receiver the laser beam is partially covered. The object position can be determined from the resulting typical intensity characteristic at the line sensor (VIDEO image).

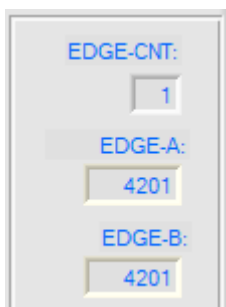


#### VIDEO IMAGE:

X-axis: Position of pixels of the receiver line.  
 Y-axis: Intensity height at the individual pixel.

The position of the lower end of the measuring object can be calculated from the VIDEO image (red curve) that results when the measuring object partly covers the laser beam. For this purpose the covered pixels of the line sensor are determined (low intensity).

The "edge values" are calculated by means of an adjustable comparator threshold (=video-threshold, green horizontal line). The calculated edge position (pixel) is indicated by a black marker.



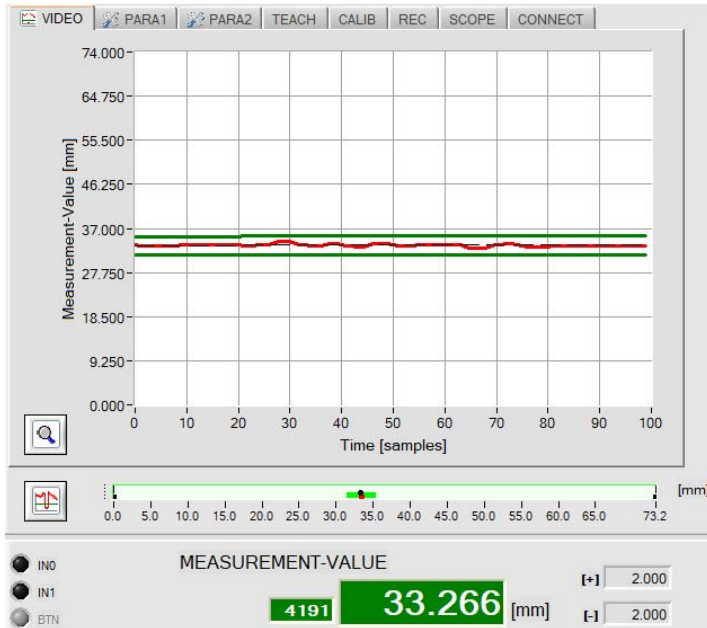
The pixel position and the number of edges is also shown in numeric display fields.

In the area below the measuring object the laser beam from the transmitter reaches the receiver pixel line without any obstacles. This results in a higher intensity at the individual pixels.

If the surface of the polishing head is not smooth and homogeneous, the position of the "edge" in the VIDEO image will move to the right or left. This change also affects the measurement value and must be monitored by means of tolerance thresholds.



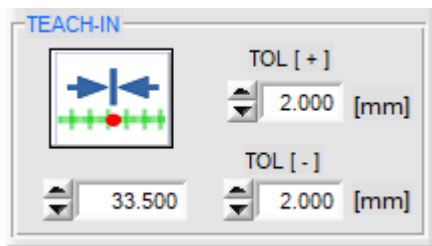
## 4.2 Teaching the reference position



In measurement value display mode the change of measurement values (= position of the measuring object) can be watched when the object moves slowly.

The current measurement values (pixel values) move through the display window from right to left.

The measurement value fluctuations that can be observed here provide information about the minimum tolerance band that should be set around the reference value.



### TEACH-IN:

Click on the software button or enter a numerical value in the TEACH-IN input field to preset a reference value at the sensor.

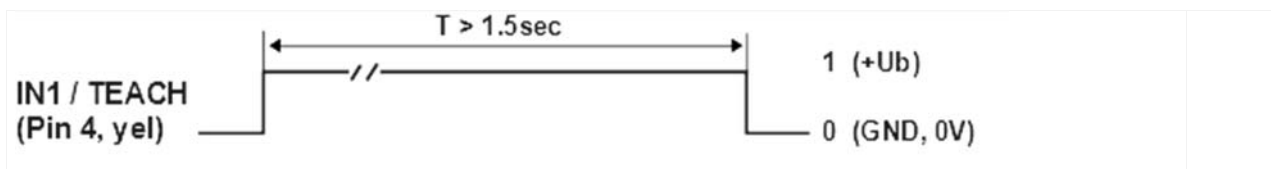
When you click on the TEACH-IN button, the teach procedure will be started at the sensor. The currently selected edge is used as the teach position. The size of the tolerance band can be preset in the corresponding input fields.

### TEACH function with the PLC:

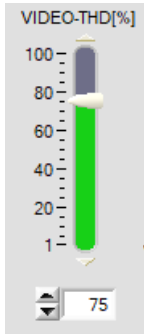
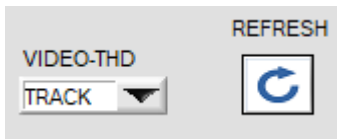
As an alternative the teach function also can be started with the PLC through digital input IN1.

When a HIGH pulse of more than **1.5s** duration is applied, the TEACH function will be started at the *L-LAS-TB-...-AL sensor*. When the TEACH pulse is detected, the orange POWER LED at the housing shortly blinks 3 times.

The currently detected edge position is used as the teach value. The tolerance band automatically is calculated anew around the reference value that is determined this way. The switching thresholds for the digital outputs thus are calculated anew.



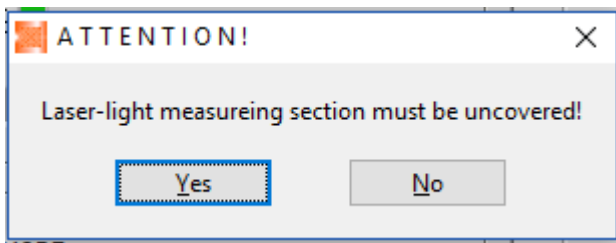
### 4.3 Working with the auto-tracked video threshold



#### AUTO-VIDEO-MODE:

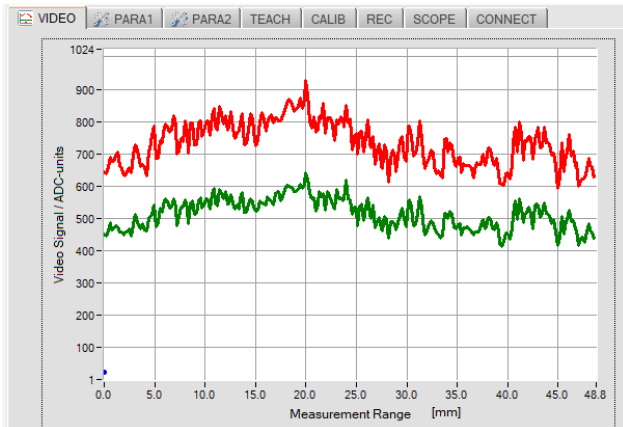
The tracked video threshold must be activated by setting the selector switch to AUTO and then by clicking the [SEND] software button.

The video threshold is derived from the current intensity profile in AUTO mode. To do this, a percentage threshold must be set on the slider VIDEO-SCH [%].



After clicking on the REFRESH button, an ATTENTION dialogue window will be opened, with the warning that the light measuring section between transmitter and receiver should be free.

After confirming by clicking the [Yes] button, the tracking of the video threshold at the sensor is triggered.



The graphic display changes automatically to the VIDEO tab. Here the current video profile (red) and the derived video threshold (green) are displayed.

red curve: Video-Profile  
 green curve: Video-Threshold

With the help of the auto-tracked threshold, edge detection for semi-transparent objects can be facilitated.

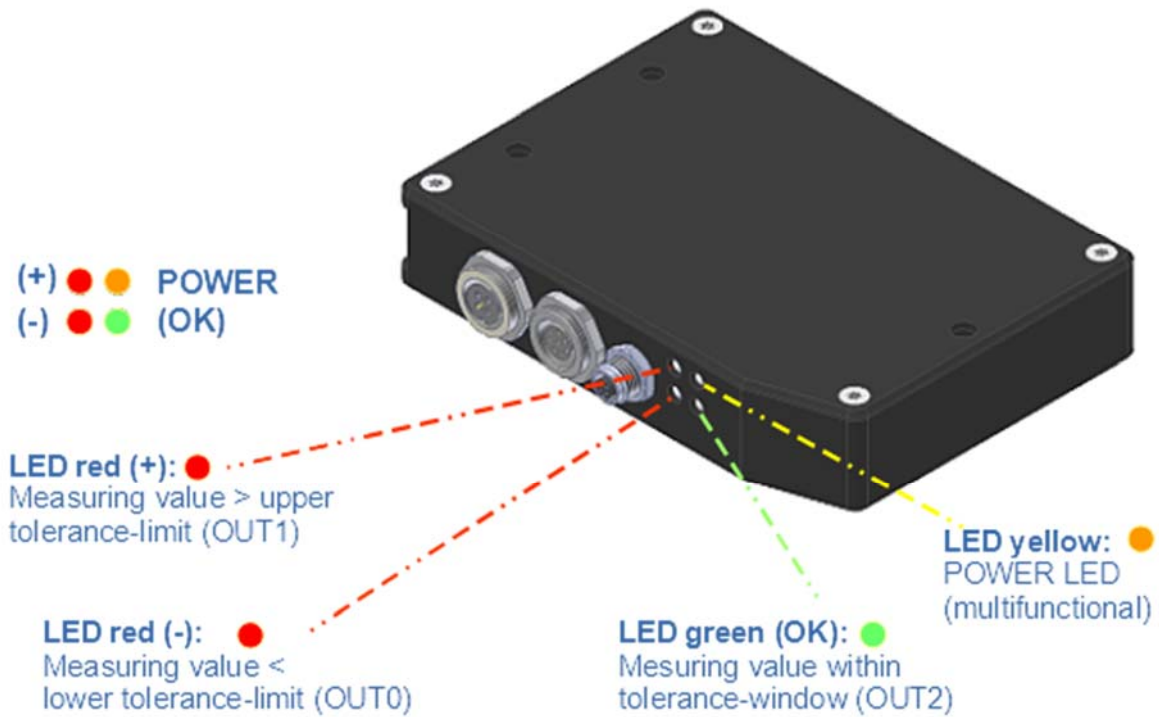
The threshold for edge detection is tracked below the current intensity curve.

## 5 Annex


### 5.1 Display elements

At the housing of the *L-LAS-TB-...-AL control unit* are 4 bicolor LEDs that visualise system states.

#### L-LAS-TB- ... - R-AL (Receiver)



## 5.2 Laser warning

LASER WARNING	
<p>Solid state laser, <math>\lambda=670</math> nm, 0.4mW max. optical power, Laser class 1 acc. to EN 60825-1</p> <p>The use of these laser transmitters therefore requires no additional protective measures.</p>	
	<div style="border: 2px solid black; background-color: yellow; padding: 10px; width: fit-content; margin: auto;"> <p style="margin: 0;"><b>CLASS 1 Laser Product</b></p> <p style="margin: 0;">DIN EN 60825-1: 2008-05</p> </div>

## 5.3 Function of digital input IN0

The function of digital input IN0/pin3/green depends on the operating mode that is set in the EXT-IN0-MODE function field (PARAMETERS-1 tab):



The state of IN0 is displayed on the user interface by way of the IN0 LED.

When there is a HIGH level (+24VDC) the LED lights up in green.

A change of state only is refreshed if data transfer is active !



### NO USE = CONTINUOUS OPERATION:

The control unit continuously evaluates the video images. The evaluation result continuously is provided at the digital outputs (OUT0, OUT1, OUT2) and at the analog output.



### TRIGG-IN0 L/H:

The current video image immediately after the LOW/HIGH edge is used for evaluation and is output.



### TRIGG IN0 HIGH:

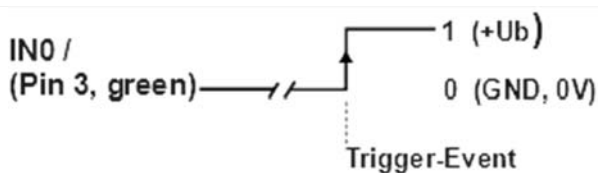
Video images only are evaluated when there is a HIGH level (+24VDC) at pin3/IN0.



### LASER ON/OFF:

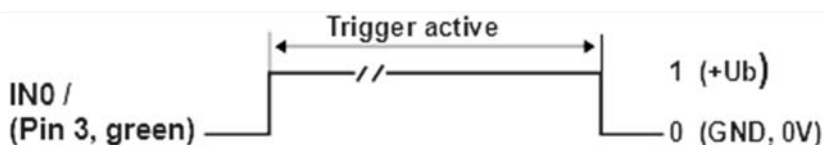
The laser transmitter can be turned on or off through the external trigger input IN0/pin3.

IN0 = 0V:           LASER OFF  
IN0 = +24VDC:    LASER ON



### TRIGG-IN0 L/H:

External edge-controlled (LOW/HIGH) triggering of measurement value evaluation through digital input IN0.



### TRIGG-IN0 HIGH:

External triggering of measurement value evaluation through a HIGH level (+Ub) at digital input IN0.

## 5.4 Function of the digital input IN1

### RESET function:

When a HIGH pulse of **less than 750 ms** duration is applied, the RESET function is performed at the *L-LAS-TB-...-AL* sensor. This resets the current maximum and minimum values (drag pointer).

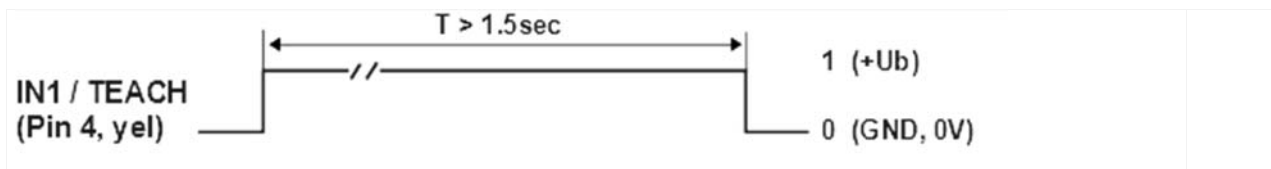
**A hardware/software RESET is not performed!**

When a RESET pulse is detected, the yellow POWER LED flashes shortly one time.



### TEACH function:

When a HIGH pulse of **more than 1.5s** duration is applied, the TEACH function is performed at the *L-LAS-TB-...-AL* sensor. When a TEACH pulse is detected, the yellow LED at the housing flashes shortly three times.



## 5.5 Connector assignment



There are three connecting sockets at the housing of the *L-LAS-TB-...-AL* sensor.

A 4-pole M5 socket type Binder 707 is used to connect the serial RS232 interface.

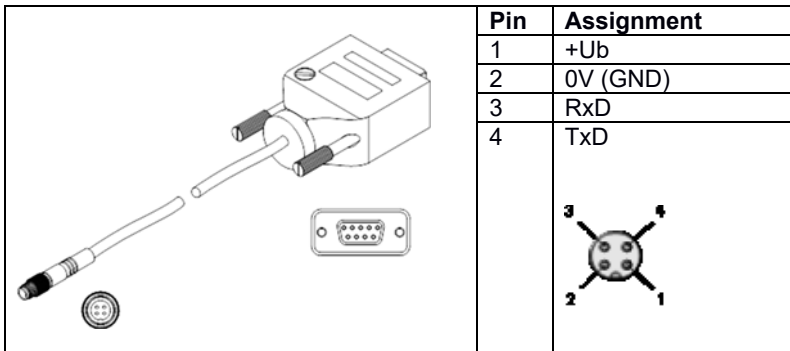
An 8-pole M9 socket type Binder 712 is used to connect the sensor with the PLC / power supply.

A 4-pole M9 socket type Binder 712 is used to connect the L-LAS transmitter unit.

### RS232 connection to the PC:

4-pole female M5 connector type Binder 707

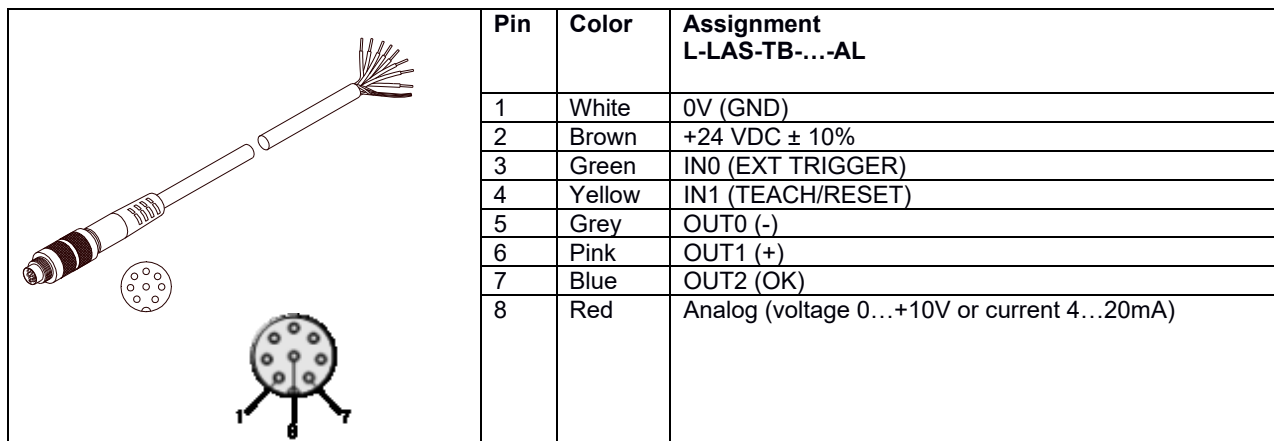
**Connecting cable:** cab-las4/PC (standard length 2m, cable jacket: PUR), also available: cab-4/USB, cab-4/ETH-500



### Interface to PLC/voltage supply:

8-pole female connector type Binder 712

**Connecting cable:** cab-las8/SPS (standard length 2m, cable sheath: PUR)



## 5.6 RS232 interface protocol

- Standard RS232 serial interface, no hardware handshake
- 3-wire-connection: GND, TXD, RXD
- Speed: 9600 baud, 19200 baud, 38400 baud, 57600 baud , 115200 baud , 230400baud or 460800 baud
- 8 data-bits
- NO parity-bit
- 1 STOP-bit
- binary-mode.

### METHOD:

The sensor control unit always behaves passively. Data exchange therefore is initiated by the PC (or PLC). The PC sends a data package ("frame") either with or without appended data, to which the sensor control unit responds with a frame that matches the request. The data package comprises a **HEADER** and the optional **DATA**.

### HEADER

- 1. Byte** : Synchronisation byte <SYNC> (85<sub>dez</sub> = 0x55<sub>hex</sub>)
- 2. Byte** : Order byte <ORDER>
- 3. Byte** : Argument <ARG LO>
- 4. Byte** : Argument <ARG HI>
- 5. Byte** : Data length <LEN LO>
- 6. Byte** : Data length <LEN HI>
- 7. Byte** : Checksum Header <CRC8 HEAD>
- 8. Byte** : Checksum Data <CRC8 DATA>

The first byte is a synchronisation byte and always is 85<sub>dez</sub> (55<sub>hex</sub>). The second byte is the so-called order byte <ORDER>, it determines the action that should be performed (send data, save data, etc.).

A 16-bit value <ARG> follows as the third and fourth byte. Depending on the order the argument is assigned a corresponding value. The fifth and sixth byte again form a 16-bit value <LEN>. This value states the number of appended data bytes. Without appended data <LEN=0>, the maximum data length is 512 bytes <LEN=512>. The seventh byte is formed with the CRC8 checksum over all data bytes.

The eight byte is the CRC8 checksum for the header and is formed from bytes 0 up to and incl. 7.

The header always has a total length of 8 bytes. The complete frame may contain between 8 and 520 bytes.

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	...	Byte n+7 Data	Byte n+8 Data
0x55	<ORDER>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Data1 (lo byte)	Data1 (hi byte)	...	Data n/2 (lo byte)	Data n/2 (hi byte)

<ORDER>	Meaning of the 2.nd byte <order>:	ORDER-TABLE
0	NOP	no operation
1	Send parameter from PC to L-LAS-RAM	PC ⇒ L-LAS-RAM
2	Get parameter from L-LAS-RAM	L-LAS-RAM ⇒ PC
3	Send parameter from PC to EEPROM	PC ⇒ L-LAS-EEPROM
4	Get parameter from EEPROM of L-LAS	L-LAS-EEPROM ⇒ PC
5	Echo check: Get echo of L-LAS	first word=0x00AA=170dec
6	Activate teach at L-LAS, store in RAM	PC ⇒ L-LAS-RAM
7	Get software version info of L-LAS	L-LAS ⇒ PC
8	<b>Get measured values from L-LAS-RAM</b>	<b>L-LAS-RAM ⇒ PC</b>
9	Get video-buffer info from L-LAS	L-LAS-RAM ⇒ PC
11	Reset maximum/minimum values at analog-output	PC ⇒ L-LAS-RAM
18	Get data recorder values from L-LAS	L-LAS-RAM ⇒ PC
22	Set laser power at L-LAS	PC ⇒ L-LAS-RAM
190	Change RS232-baud-rate (L-LAS-RAM)	PC ⇒ L-LAS-RAM

## CRC8 checksum

The so-called "Cyclic Redundancy Check" or CRC is used to verify data integrity. This algorithm makes it possible to detect individual bit errors, missing bytes, and faulty frames. For this purpose a value - the so-called checksum - is calculated over the data (bytes) to be checked and is transmitted together with the data package. Calculation is performed according to an exactly specified method based on a generator polynomial. The length of the checksum is 8 bit (= 1 byte). The generator polynomial is:

$$X^8+X^5+X^4+X^0$$

To verify the data after they have been received, CRC calculation is performed once again. If the sent and the newly calculated CRC values are identical, the data are without error.

The following pseudo code can be used for checksum calculation:

**calcCRC8** (data[ ], table[ ])

**Input:** data[ ], n data of unsigned 8bit  
 table[ ], 256 table entries of unsigned 8bit

**Output:** crc8, unsigned 8bit

```

crc8 := AAhex
for I := 1 to n do
    idx := crc8 EXOR data[ i ]
    crc8 := table[ idx ]
endfor
return crc8
    
```

**table[ ]**

0	94	188	226	97	63	221	131	194	156	126	32	163	253	31	65
157	195	33	127	252	162	64	30	95	1	227	189	62	96	130	220
35	125	159	193	66	28	254	160	225	191	93	3	128	222	60	98
190	224	2	92	223	129	99	61	124	34	192	158	29	67	161	255
70	24	250	164	39	121	155	197	132	218	56	102	229	187	89	7
219	133	103	57	186	228	6	88	25	71	165	251	120	38	196	154
101	59	217	135	4	90	184	230	167	249	27	69	198	152	122	36
248	166	68	26	153	199	37	123	58	100	134	216	91	5	231	185
140	210	48	110	237	179	81	15	78	16	242	172	47	113	147	205
17	79	173	243	112	46	204	146	211	141	111	49	178	236	14	80
175	241	19	77	206	144	114	44	109	51	209	143	12	82	176	238
50	108	142	208	83	13	239	177	240	174	76	18	145	207	45	115
202	148	118	40	171	245	23	73	8	86	180	234	105	55	213	139
87	9	235	181	54	104	138	212	149	203	41	119	244	170	72	22
233	183	85	11	136	214	52	106	43	117	151	201	74	20	246	168
116	42	200	150	21	75	169	247	182	232	10	84	215	137	107	53



### 5.6.1 Parameter set format

Die Sensoren der *L-LAS-TB-...-AL Serie* arbeiten mit folgenden Parametern, die in der angegebenen Reihenfolge im Daten-Anhang zum Sensor übertragen, bzw. vom Sensor ausgelesen werden:

DATA-FRAME: <parameter-set>		
Para	Meaning	Comment
1	POWER	Laser intensity (0 ... 1000)
2	INTEGRATION-TIME	Integration time 0.3ms ... 10ms (= 300 ... 10000)
3	POWER-MODE	Laser power mode: (0 = STATIC), (1=DYNAMIC), (2=DYN-EXPOSE)
4	SEARCH-DIRECTION	Edge search: (0:= LEFT_TO_RIGHT, 1:=RIGHT_TO_LEFT)
5	EVAL-MODE	Evaluation mode (0=L-EDGE, 1=R-EDGE, 2=WIDTH, 3=CENTER)
6	BACKGROUND-MODE	Background compensation (0:=OFF, 1:=ON) not used!
7	EVALUATE-PROGRAM	Program number to evaluate (0,1,2 or 3)
8	E-BEG	Evaluation start-pixel (1 ... E_END - 1)
9	E-END	Evaluation end -pixel (E_BEG+1 ... SUBPIXEL)
10	TEACH-VALUE	Teach-value (1 ... SUBPIXEL)
11	TOLERANCE-HI-VALUE	Upper-tolerance (0 ... SUBPIXEL/2)
12	TOLERANCE-LO-VALUE	Lower-tolerance (0 ... SUBPIXEL/2)
13/14	UM-BEGIN	Range begin in [microns] Attention long-variable 32 bit
15/16	UM-END	Range end in [microns] Attention long variable 32 bit
17/18	UM-TEACH	Teach-value in [microns] Attention long variable 32 bit
19/20	UM-TOLUP	Upper tolerance in [microns] Attention long variable 32 bit
21/22	UM-TOLLO	Lower tolerance in [microns] Attention long variable 32 bit
23	AVERAGE	Average-setting (1,2,4,5,16,32,64,128,256, or 512)
24	POLARITY	Polarity for OUT0, OUT1 und OUT2 (0=DIRECT, 1=INVERT)
25	DOUT-MODE	Mode for digital outputs (0, 1, 2 or 3 AL-Type)
26	OP-MODE	CCD-operation-mode (0=FULL_RES, 1=HALF_RES/DOUBLE-SPEED)
27	MAX-PROG	Max handled programs (2 or 4)
28	AOUT-MODE	Mode for analog output (0:=UOUT, 1:=I-OUT 4..20mA)
29	ANA-MODE	Analog-mode (0=DIRECT,1=MAXIMA,2=MINIMA,3=MAX_MIN)
30	ANA-ZOOM	Analog-output-zoom-mode: output (0=DIRECT, 1=ZOOMx1, 2=ZOOMx2, 3=ZOOMx4, 4=ZOOMx8, 5=ZOOMx16, 6=WIN_10V)
31	VIDEO-THRESHD MODE	Video-threshold FIX (0=FIX, 1=TRACKED, 2=AUTO)
32	VIDEO-THRESHD FIX	Video-threshold FIX (0 ... 100)
33	VIDEO-THRESHD TRACK	Video-threshold TRACKED (0 ... 100)
34	RS232-MODE	RS232 mode: (0=STAT,1=IN0-L/H,2=IN0-HI[6-byte],3=CONT[6-byte])
35	RS232-BAUDRATE	Baudrate: (0=9600,1=19200,2=38400,3=57600,4=115200,5=230400, 6=460800) baud
36	VIDEO-SMOOTH	Smooth video signal over (1,2,4,6,8,12,14,16,32,or 64) pixel
37	EXT-TRIGG-MODE	External-trigger-mode:( 0=CONTINUOUS, 1=IN0 L/H, 2=IN0 HI, 3=PROG2, 4=PROG4, 5=LASER-ON, 6=VTHD-TRACKED)
38	INT-TRIGG-MODE	Internal-trigger-mode (0=DISABLE, 1=ENABLE-DARK, 2=ENABLE-LIGHT, 3=POS-EDGE, 4=NEG-EDGE)
39	INT-TRIGG-THD	Internal-trigger-threshold pixel (1 ... SUBPIXEL)
40	TEACH-TARGET	0=RAM, 1=EE
41	DIRT-MODE	Dirt detection mode (0=DISABLE, 1=MV_BEG, 2=MV_END, 3 or 4(FULL-RANGE))
42	DIRT-THRESHOLD	Dirt threshold (25 = 25% of ADC video range, 0.. 100)
43	FREE USE	
44	FREE USE	
45	FREE USE	
46	FREE USE	
47	FREE USE	
48	FREE USE	

### 5.6.2 RS232 data transfer examples

**< ORDER = 5 >** : ECHO-CHECK, READ LINE OK from sensor.

DATA FRAME PC → Sensor (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85	5	0	0	0	0	170	60
ARG=0				LEN=0			

DATA FRAME Sensor → PC (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85	5	170	0	0	0	170	178
ARG=170				LEN=0			

Serial – number of sensor = <ARG> value

**< ORDER = 7 >** : Read FIRMWARE-VERSION STRING from sensor.

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	7	0	0	0	0	170	82
ARG=0				LEN=0			

DATA FRAME Sensor → PC ( 8 + max. 72) Bytes

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	ASCII	ASCII	ASCII	ASCII
85 (dec)	7	1	2	72	0	252	82	L	-	L	A
ARG=513 (Ser.-No)				LEN=72							

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII
S	-	T	B	-	T	S	L	X	X	-	A

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII
L		V	5	.	1	.	0			10	/

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data	Byte41 Data	Byte42 Data	Byte43 Data	Byte44 Data	Byte45 Data	Byte46 Data	Byte47 Data	Byte48 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII
N	o	v	/	1	7						

Byte49 Data	Byte50 Data	Byte51 Data	Byte52 Data	Byte53 Data	Byte54 Data	Byte55 Data	Byte56 Data	Byte57 Data	Byte58 Data	Byte59 Data	Byte60 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII

Byte61 Data	Byte62 Data	Byte63 Data	Byte64 Data	Byte65 Data	Byte66 Data	Byte67 Data	Byte68 Data	Byte69 Data	Byte70 Data	Byte71 Data	Byte72 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII

Byte73 Data	Byte74 Data	Byte75 Data	Byte76 Data	Byte77 Data	Byte78 Data	Byte79 Data	Byte80 Data
ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII	ASCII

**< ORDER = 1 >** : SEND PARAMETER-SET TO RAM of the sensor

DATA FRAME PC → Sensor (8 + 96) Bytes

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Para1 (lo byte)	Para1 (hi byte)	Para2 (lo byte)	Para2 (hi byte)
85 (dec)	1	0	0	96	0	xxx	101	144	1	244	1
		ARG=0		LEN=96				POWER=400		INT-TIME=500	

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Para3	Para3	Para4	Para4	Para5	Para5	Para6	Para6	Para7	Para7	Para8	Para8
0	0	0	0	0	0	0	0	0	0	1	0
P-MODE=0		SDIR=0		E-MODE=0		BG-MODE=0		E-PROG=0		E-BEG=1	

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Para9	Para9	Para10	Para10	Para11	Para11	Para12	Para12	Para13	Para13	Para14	Para14
0	0	0	8	100	0	100	0	0	0	0	0
E-END=9216		TEACH=2048		TOLUP=100		TOLLO=100		UM-BEG=0			

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data	Byte41 Data	Byte42 Data	Byte43 Data	Byte44 Data	Byte45 Data	Byte46 Data	Byte47 Data	Byte48 Data
Para15	Para15	Para16	Para16	Para17	Para17	Para18	Para18	Para19	Para19	Para20	Para20
112	17	1	0	0	0	0	0	0	0	0	0
UM-END=73125			UM-TEACH=240000				UM-TOLUP=0				

Byte49 Data	Byte50 Data	Byte51 Data	Byte52 Data	Byte53 Data	Byte54 Data	Byte55 Data	Byte56 Data	Byte57 Data	Byte58 Data	Byte59 Data	Byte60 Data
Para21	Para21	Para22	Para22	Para23	Para23	Para24	Para24	Para25	Para25	Para26	Para26
0	0	0	0	2	0	0	0	2	0	0	0
UM-TOLLO=10000			AVERAGE=2		POLARITY=0		DOUT-MODE=2		OP-MODE=0		

Byte61 Data	Byte62 Data	Byte63 Data	Byte64 Data	Byte65 Data	Byte66 Data	Byte67 Data	Byte68 Data	Byte69 Data	Byte70 Data	Byte71 Data	Byte72 Data
Para27	Para27	Para28	Para28	Para29	Para29	Para30	Para30	Para31	Para31	Para32	Para32
4	0	0	0	0	0	0	0	0	0	25	0
MAXPROG=4		AOUT-MODE=0		ANA-MODE=0		ANA-ZOOM=0		VTHD-MODE=0		VTHDFIX=25	

Byte73 Data	Byte74 Data	Byte75 Data	Byte76 Data	Byte77 Data	Byte78 Data	Byte79 Data	Byte80 Data	Byte81 Data	Byte82 Data	Byte83 Data	Byte84 Data
Para33	Para33	Para34	Para34	Para35	Para35	Para36	Para36	Para37	Para37	Para38	Para38
75	0	0	0	4	0	2	0	0	0	0	0
VTHDTRACK=75		RS232-MODE=0		RS232-BAUD=4		VIDEO-SMOOTH=2		TRIG-MODE=0		INTTRGMODE=0	

Byte85 Data	Byte86 Data	Byte87 Data	Byte88 Data	Byte89 Data	Byte90 Data	Byte91 Data	Byte92 Data	Byte93 Data	Byte94 Data	Byte95 Data	Byte96 Data
Para39	Para39	Para40	Para40	Para41	Para41	Para42	Para42	Para43	Para43	Para44	Para44
10	0	0	0	0	0	25	0	0	0	0	0
INT-TRIGTHD=10		TEACH-TARGET=0		DIRT-MODE=0		DIRT-THD=25		FREE-USE=0		FREE-USE=0	

Byte97 Data	Byte98 Data	Byte99 Data	Byte100 Data	Byte101 Data	Byte102 Data	Byte103 Data	Byte104 Data
Para45	Para45	Para46	Para46	Para47	Para47	Para48	Para48
0	0	0	0	0	0	0	0
FREE-USE=0		FREE-USE=0		FREE-USE=0		FREE-USE=0	

DATA FRAME Sensor → PC (8 Byte)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	1	0	0	0	0	170	101
		ARG=0		LEN=0			

**< ORDER = 2 >** : READ PARAMETER-FROM RAM of the sensor

DATA FRAME PC → Sensor (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	2	0	0	0	0	170	185
		ARG=0		LEN=0			

DATA FRAME Sensor → PC (8+96) Bytes

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Para1 (lo byte)	Para1 (hi byte)	Para2 (lo byte)	Para2 (hi byte)
85 (dec)	2	0	0	96	0	xxx	185	144	1	244	1
		ARG=0		LEN=96				POWER=400		INT-TIME=500	

The data-block is similar to < ORDER = 1 >:



Byte85 Data	Byte86 Data	Byte87 Data	Byte88 Data	Byte89 Data	Byte90 Data	Byte91 Data	Byte92 Data	Byte93 Data	Byte94 Data	Byte95 Data	Byte96 Data
Para39	Para39	Para40	Para40	Para41	Para41	Para42	Para42	Para43	Para43	Para44	Para44
10	0	0	0	0	0	25	0	0	0	0	0
INT-TRIGTHD=10		TEACH-TARGET=0		DIRT-MODE=0		DIRT-THD=25		FREE-USE=0		FREE-USE=0	

Byte97 Data	Byte98 Data	Byte99 Data	Byte100 Data	Byte101 Data	Byte102 Data	Byte103 Data	Byte104 Data
Para45	Para45	Para46	Para46	Para47	Para47	Para48	Para48
0	0	0	0	0	0	0	0
FREE-USE=0		FREE-USE=0		FREE-USE=0		FREE-USE=0	

**< ORDER = 6 >** : INITIATE TEACH-PROCEDURE at sensor (RAM)

The actual measurement value is set as new TEACH-IN value

DATA FRAME PC → Sensor (8-Bytes + 32)Bytes

A and B values are used for detecting the valid edge. (+1 = first positive edge, -1=first negative edge, 0=outer edge)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Word1 (lo byte)	Word1 (hi byte)	Word2 (lo byte)	Word2 (hi byte)
85 (dec)	6	0	0	32	0	XXX	247	1	0	1	0
ARG = 0				LEN=32				A=1		B=1	

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Word3	Word3	Word4	Word4	Word5	Word5	Word6	Word6	Word7	Word7	Word8	Word8
0	0	0	8	247	1	247	1	1	0	0	8
E-MODE=0		TVAL=2048		TOLUP=503		TOLLO=503		EDCNT=1		EDG-A=2048	

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Word9	Word9	Word10	Word10	Word11	Word11	Word12	Word12	Word13	Word13	Word14	Word14
0	8	2	0	32	191	2	0	39	16	0	0
EDG-B=2048		FREE-USE=0		UM-TEACH=25000				UM-TOLUP=4000			

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data
Word 15	Word 15	Word16	Word16
16	39	0	0
UM-TOLLO=4000			

DATA FRAME Sensor → PC (8 + 32) Bytes

New TEACH-VECTOR is sent back in **refreshed-BYTES**

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Word1 (lo byte)	Word1 (hi byte)	Word2 (lo byte)	Word2 (hi byte)
85 (dec)	6	1	0	32	0	XXX	236	1	0	1	0
ARG = 1 = OK				LEN=32				A=1		B=1	

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Word3	Word3	Word4	Word4	Word5	Word5	Word6	Word6	Word7	Word7	Word8	Word8
0	0	0	0	247	1	247	1	1	0	136	12
E-MODE=0		TVAL=2432		TOLUP=503		TOLLO=503		EDCNT=1		EDGE-A=3208	

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Word9	Word9	Word10	Word10	Word11	Word11	Word12	Word12	Word13	Word13	Word14	Word14
136	12	0	0	7	192	2	0	160	15	0	0
EDGE-B=3208		FREE-USE=0		UM-TEACH=25463				UM-TOLUP=4000			

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data
Word 15	Word 15	Word16	Word16
160	15	0	0
UM-TOLLO=4000			

**< ORDER = 8 >** : READ MEASUREMENT DATA from sensor

DATA FRAME PC → Sensor (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	8	0	0	0	0	170	118
ARG=0				LEN=0			

DATA FRAME Sensor → PC (8 + 64) Bytes

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Raw1 (lo byte)	Raw1 (hi byte)	Raw2 (lo byte)	Raw2 (hi byte)
85 (dec)	8	0	0	64	0	xxx	118	207	31	1207	31
ARG=0				LEN=64				EDGE_A = 8143		EDGE_B = 8143	

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Raw3	Raw3	Raw4	Raw4	Raw5	Raw5	Raw6	Raw6	Raw7	Raw7	Raw8	Raw8
206	31	2	0	212	27	0	0	213	27	0	0
M_VAL = 8142		EDGE_CNT = 2		UM_VALUE = 7124				UM_MAX = 7125			

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Raw9	Raw9	Raw10	Raw10	Raw11	Raw11	Raw12	Raw12	Raw13	Raw13	Raw14	Raw14
2120	27	0	0	88	27	0	0	0	0	0	0
UM_MIN = 7124				UM_TEACH = 7000				UM_EVAL_BEG = 0			

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data	Byte41 Data	Byte42 Data	Byte43 Data	Byte44 Data	Byte45 Data	Byte46 Data	Byte47 Data	Byte48 Data
Raw15	Raw15	Raw16	Raw16	Raw17	Raw17	Raw18	Raw18	Raw19	Raw19	Raw20	Raw20
128	62	0	0	206	31	205	31	64	31	0	0
UM_EVAL_END = 16000				ANAMAX=8142		ANAMIN = 8141		TVAL = 8000		INSTATE=0	

Byte49 Data	Byte50 Data	Byte51 Data	Byte52 Data	Byte53 Data	Byte54 Data	Byte55 Data	Byte56 Data	Byte57 Data	Byte58 Data	Byte59 Data	Byte60 Data
Raw21	Raw21	Raw22	Raw22	Raw23	Raw23	Raw24	Raw24	Raw25	Raw25	Raw26	Raw26
163	3	0	0	222	5	240	9	0	0	0	0
VIDEOMAX=931		DYNPOW=0		DYNTIME=1502		DARKPIX=2544		STATE=0		EPROG=0	

Byte61 Data	Byte62 Data	Byte63 Data	Byte64 Data	Byte65 Data	Byte66 Data	Byte67 Data	Byte68 Data	Byte69 Data	Byte70 Data	Byte71 Data	Byte72 Data
Raw27	Raw27	Raw28	Raw28	Raw29	Raw29	Raw30	Raw30	Raw31	Raw31	Raw32	Raw32
156	2	171	2	188	11	0	0	0	0	0	0
MV_BEG= 668		MV_END= 683		SCAN_TIME= 3004				TRIGG_CNT=0		RAW_FREE=0	

raw	0x00878668	raw_struct
raw.Lval	8143	unsigned short
raw.Rval	8143	unsigned short
raw.Mval	8142	unsigned short
raw.edcnt	2	unsigned short
raw.umVAL	7124	long int
raw.umMAX	7125	long int
raw.umMIN	7124	long int
raw.umTEACH	7000	long int
raw.umRBEG	0	long int
raw.umREND	16000	long int
raw.anamax	8142	unsigned short
raw.anamin	8141	unsigned short
raw.teach	8000	unsigned short
raw.instate	0	unsigned short
raw.videomax	931	unsigned short
raw.dynpow	0	unsigned short
raw.dyntime	1502	unsigned short
raw.darkpix	2544	unsigned short
raw.state	0	short
raw.eprog	0	unsigned short
raw.mvstart	668	unsigned short
raw.mvend	683	unsigned short
raw.scntime	3004	long int
raw.triggcnt	0	unsigned short
raw.raw32	0	unsigned short

**< ORDER = 18 >** : READ DATA-RECORDER VALUE from sensor

DATA FRAME PC → Sensor (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	18	0	0	0	0	170	226
ARG=0				LEN=0			

DATA FRAME Sensor → PC (8 + 32) Bytes

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Raw1 (lo byte)	Raw1 (hi byte)	Raw2 (lo byte)	Raw2 (hi byte)
85 (dec)	18	0	0	32	0	177	226	212	31	212	31
ARG=0				LEN=32				EDGE_A = 8148		EDGE_B = 8148	

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Raw3	Raw3	Raw4	Raw4	Raw5	Raw5	Raw6	Raw6	Raw7	Raw7	Raw8	Raw8
212	31	2	0	217	27	0	0	0	0	64	31
M_VAL = 8148		EDGE_CNT = 2		UM_VALUE = 7129				EPROG=0		TVAL = 8000	

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Raw9	Raw9	Raw10	Raw10	Raw11	Raw11	Raw12	Raw12	Raw13	Raw13	Raw14	Raw14
178	6	178	6	0	0	0	0	0	0	0	0
TOL_UP = 1714		TOL_LO = 1714		STATE = 0		REC_12 = 0		REC_13 = 0		REC_14 = 0	

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data
Raw15	Raw15	Raw16	Raw16
0	0	100	0
REC_15 = 0		REC_16 = 0	

rec	0x008786B0	rec_struct
rec.lval	8148	unsigned short
rec.rval	8148	unsigned short
rec.mval	8148	unsigned short
rec.edcnt	2	unsigned short
rec.umval	7129	long int
rec.eprog	0	unsigned short
rec.tval	8000	unsigned short
rec.tolup	1714	unsigned short
rec.tollo	1714	unsigned short
rec.state	0	short
rec.trigcnt	0	unsigned short
rec.rec13	0	unsigned short
rec.rec14	0	unsigned short
rec.rec15	0	unsigned short
rec.rec16	0	unsigned short



**< ORDER = 11 >** : RESET MAX/MIN VALUE OF ANALOG-OUTPUT at sensor

DATA FRAME PC → Sensor (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	11	0	0	0	0	170	47
ARG=0			LEN=0				

DATA FRAME Sensor → PC (8 Bytes)

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	11	0	0	0	0	170	47
ARG=0			LEN=0				

**< ORDER = 190 >** : CHANGE BAUDRATE at sensor (RAM)

DATA FRAME PC → Sensor

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	190	4	0	0	0	170	220
ARG=1			LEN=0				

New baud rate is set by <ARG> value:

- ARG=0: baud rate = 9600
- ARG=1: baud rate = 19200
- ARG=2: baud rate = 38400
- ARG=3: baud rate = 57600
- ARG=4: baud rate = 115200
- ARG=5: baud rate = 230400
- ARG=6: baud rate = 460800

DATA FRAME Sensor → PC

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)
85 (dec)	190	0	0	0	0	170	220
ARG=0			LEN=0				

**< ORDER = 9 >** : GET VIDEO-DATA INFORMATION of sensor

ATTENTION: Only 256 pixel of the CMOS line-sensor are transferred!

The <ARG> value determines the source of the VIDEO-DATA-INFORMATION

ARG = 0 : CMOS-VIDEO-RAM-DATA

DATA FRAME PC → Sensor

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	
85 (dec)	<b>9</b>	0	0	0	0	170	185	
ARG=0			LEN=0					

DATA FRAME Sensor → PC

Byte1 Header	Byte2 Header	Byte3 Header	Byte4 Header	Byte5 Header	Byte6 Header	Byte7 Header	Byte8 Header	Byte9 Data	Byte10 Data	Byte11 Data	Byte12 Data
0x55	<order>	<ARG> (lo byte)	<ARG> (hi byte)	<LEN> (lo byte)	<LEN> (hi byte)	CRC8 (Data)	CRC8 (Header)	Para1 (lo byte)	Para1 (hi byte)	Para2 (lo byte)	Para2 (hi byte)
85 (dec)	<b>9</b>	0	0	0	1	XXX	185	200	0	220	0
ARG=0			LEN=256				PIX1=200		PIX2=220		

Byte13 Data	Byte14 Data	Byte15 Data	Byte16 Data	Byte17 Data	Byte18 Data	Byte19 Data	Byte20 Data	Byte21 Data	Byte22 Data	Byte23 Data	Byte24 Data
Para3	Para3	Para4	Para4	Para5	Para5	Para6	Para6	Para7	Para7	Para8	Para8
240	0	0	1	44	1	124	1	0	2	88	2
PIX3=240		PIX4=256		PIX5=300		PIX6=380		PIX7=512		PIX8=600	

Byte25 Data	Byte26 Data	Byte27 Data	Byte28 Data	Byte29 Data	Byte30 Data	Byte31 Data	Byte32 Data	Byte33 Data	Byte34 Data	Byte35 Data	Byte36 Data
Para9	Para9	Para10	Para10	Para11	Para11	Para12	Para12	Para13	Para13	Para14	Para14
168	2	170	2	188	2	188	2	198	2	208	2
PIX9=680		PIX10=682		PIX11=700		PIX12=700		PIX13=710		PIX14=720	

Byte37 Data	Byte38 Data	Byte39 Data	Byte40 Data	Byte41 Data	Byte42 Data	Byte43 Data	Byte44 Data	Byte45 Data	Byte46 Data	Byte47 Data	Byte48 Data
Para15	Para15	Para16	Para16	Para17	Para17	Para18	Para18	Para19	Para19	Para20	Para20
34	3	32	3	32	3	22	3	19	3	20	3
PIX15=802		PIX16=800		PIX17=800		PIX18=790		PIX19=787		PIX20=788	



Byte49 Data	Byte50 Data	Byte51 Data	Byte52 Data	Byte53 Data	Byte54 Data	Byte55 Data	Byte56 Data	Byte57 Data	Byte58 Data	Byte59 Data	Byte60 Data
Para251	Para251	Para252	Para252	Para253	Para253	Para254	Para254	Para255	Para255	Para256	Para256
124	1	44	1	0	1	240	0	220	0	200	0
PIX251=380		PIX252=300		PIX253=256		PIX254=240		PIX255=220		PIX256=200	